



Classic Keystone, Natural Appeal

Worldwide Standard

KEYSTONE SETS THE STANDARD FOR RETAINING WALL EXCELLENCE

FOR OVER TWO DECADES, Keystone® Retaining Wall Systems, Inc. has set the bar for excellence, innovation, and technology within the industry. Keystone represents the worldwide standard in soil retention, erosion control, and landscape systems. Keystone symbolizes cutting edge design, performance, and aesthetics for all applications within the hardscape industry.

Together with premier manufacturers, product developers, engineers and sales professionals, we proudly ensure that Keystone products and services offer the best site solutions for governmental, commercial/industrial, recreational, public works and residential applications.

Keystone's extensive family of products offers complete wall solutions that overcome the most challenging site conditions and also lead the industry in product performance and aesthetics. Visit www.keystonewalls.com for an interactive resource offering the complete design and installation details. It's a one-stop source for all the Keystone information available.



Keystone's Family of Products

UNIQUELY KEYSTONE

Since our establishment, Keystone's focus has been to offer exceptional support services as well as superior products. We are very proud to offer comprehensive and skilled support in the areas of Research & Development, Engineering, Sales, and Marketing.

Research & Development:

Keystone's production and development team has many product patents leading to the industry's most innovative product lines in both form and function.

Engineering:

Keystone's in-house engineering staff provides technical support for all structural products, KeyWall® design software, and can assist with project estimates and complete project designs.

Sales:

As retaining wall specialists, Keystone sales associates provide training and education to architects, engineers, and homeowners to make it as efficient and rewarding as possible to work with our products. Keystone sales support is readily available throughout the United States and also extends worldwide. Contact us today!

Marketing:

Keystone Retaining Walls is built on excellence and innovation, and Keystone's marketing department specializes in bringing this mantra to life. With detailed professionalism, Keystone's marketing department supports all promotional aspects of the retaining wall industry. From homeowners or landscape contractors to engineers or architects, Keystone's marketing capabilities continue to bring excellence to the segmental retaining wall industry.



Keystone is a proud subsidiary of CONTECH Construction Products, Inc. CONTECH offers a wide array of innovative solutions for both initial development and rehabilitation of existing structures and sites. CONTECH's involvement with products and applications is founded on a century of research and practical field experience. Our products provide effective site solutions for projects with a variety of loading conditions, foundation requirements, soil and water environments as well as varied installation demands. To learn more about the entire line of CONTECH's products, please visit www.contech-cpi.com.

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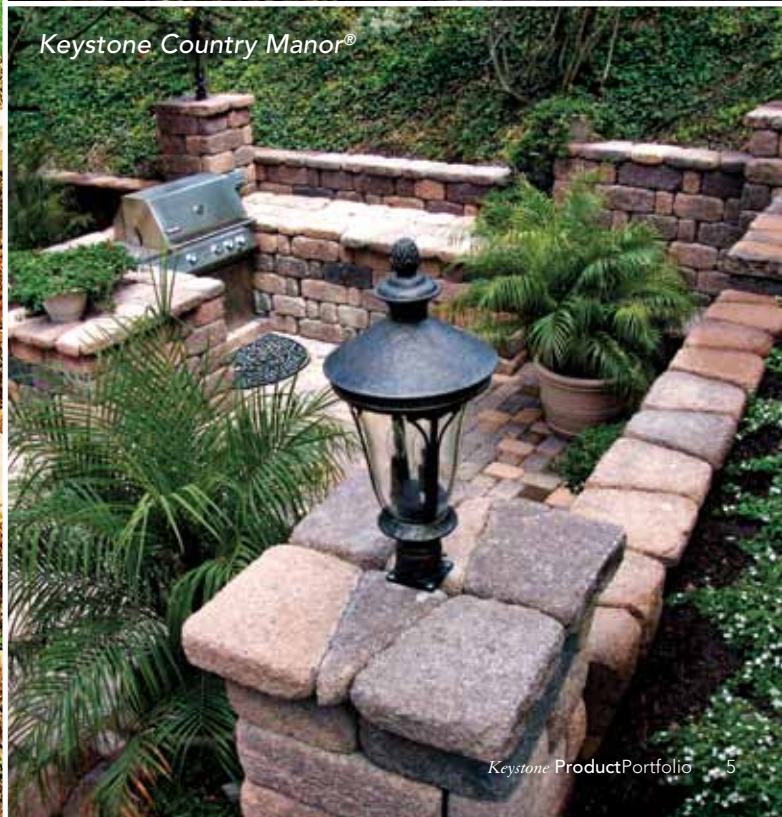
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Keystone 133Elite®

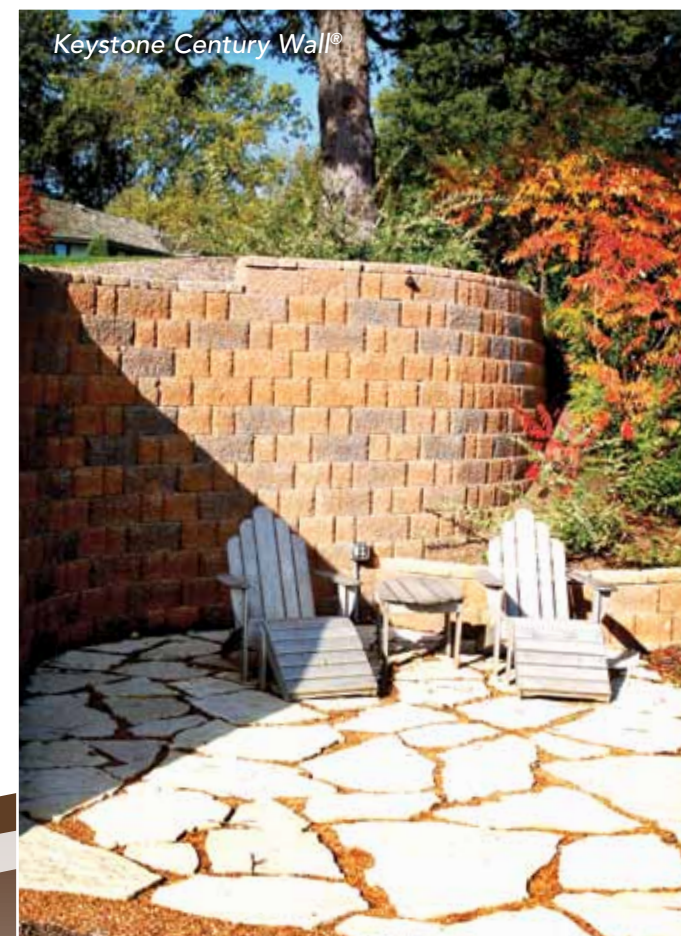
Keystone Structural Products

KEYSTONE STRUCTURAL PRODUCTS

Keystone Structural Products are made specifically for high impact projects that are required to withstand the test of time. At Keystone, every Keystone Structural Product is designed with efficiency, stability, and durability in mind in order to meet all commercial or DOT standards. Whether you need to build tall critical wall structures, or lower scale walls with challenging geometry and site demands, Keystone's structural product line is the perfect project choice, no matter what the requirements are.

✧ Structural Products

- ~ **Keystone 133Elite®**: Build bigger, better, and faster.
- ~ **Keystone Standard Unit**: The industry's most stable construction platform for taller walls.
- ~ **Keystone Compac Unit**: A valuable combination of cost effectiveness, aesthetics, and performance.
- ~ **Keystone Century Wall® and Half-Century Wall®**: A multi-size system with advanced structural integrity.



Keystone Century Wall®



Keystone's Family of Products

KEYSTONE 133ELITE®

BIGGER. BETTER. FASTER. The forward-thinking design of the Keystone 133Elite® combines great looks with increased efficiency. In addition to conventional textures, Keystone's Sculpterra™ Technology can produce units with specially-designed natural textures.

KEY FEATURES

Structural Integrity

- Design capabilities for all types of wall applications.
- High strength pins ensure each unit is securely interlocked and aligned.

Ease of Installation

- The unique 133Elite® design allows for more square feet to ship per truck load.
- The mid-range block weight allows for one-person installation, maximizing man-hours.
- Unit tail design provides easy handling for installers.
- Innovative unit design allows for a 33% reduction in the number of pins required.

Aesthetics

- Keystone's Sculpterra™ Technology allows units to be produced with a variety of high-quality textures including Hewnstone and Random Score.
- Larger-scale dimensions complement the look and feel of tall walls.
- Specially-designed natural textures embossed on the units offer flexibility in creating different appearances.
- Wide variety of colors produced in various manufacturing areas.

Design Versatility

- Convex and concave curves as well as 90° corners can be constructed.
- Specialized caps and corner units available in select markets.

1 Hewnstone



2 Shouldered pins required per unit.

133ELITE®

Piece #	1	Corner & Caps			
		2	3	4	5
Block Height	8"	8"	4"	4"	4"
Block Width	24"	18"	18" 12"	24"	18" 12"
Block Depth	11.5"	6"	13"	8"	10½"
Block Weight (lbs.)	95	55	60	60	50
Pins	Yes	Yes	No	No	No

Approximately 1.33 sq. ft. per unit

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.

MANUFACTURED WITH:
KEY SCULPTERRA
TECHNOLOGY

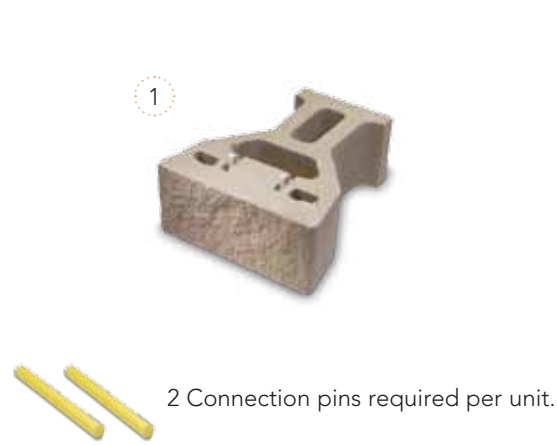


Capping options

Keystone's Family of Products

KEYSTONE STANDARD UNIT

THE KEYSTONE STANDARD is an American original and remains the industry leader. Its height-to-depth ratio delivers a structurally sound, engineered wall system with superior construction stability, durability, and strength. This product is the preferred choice for tall walls and critical structures.



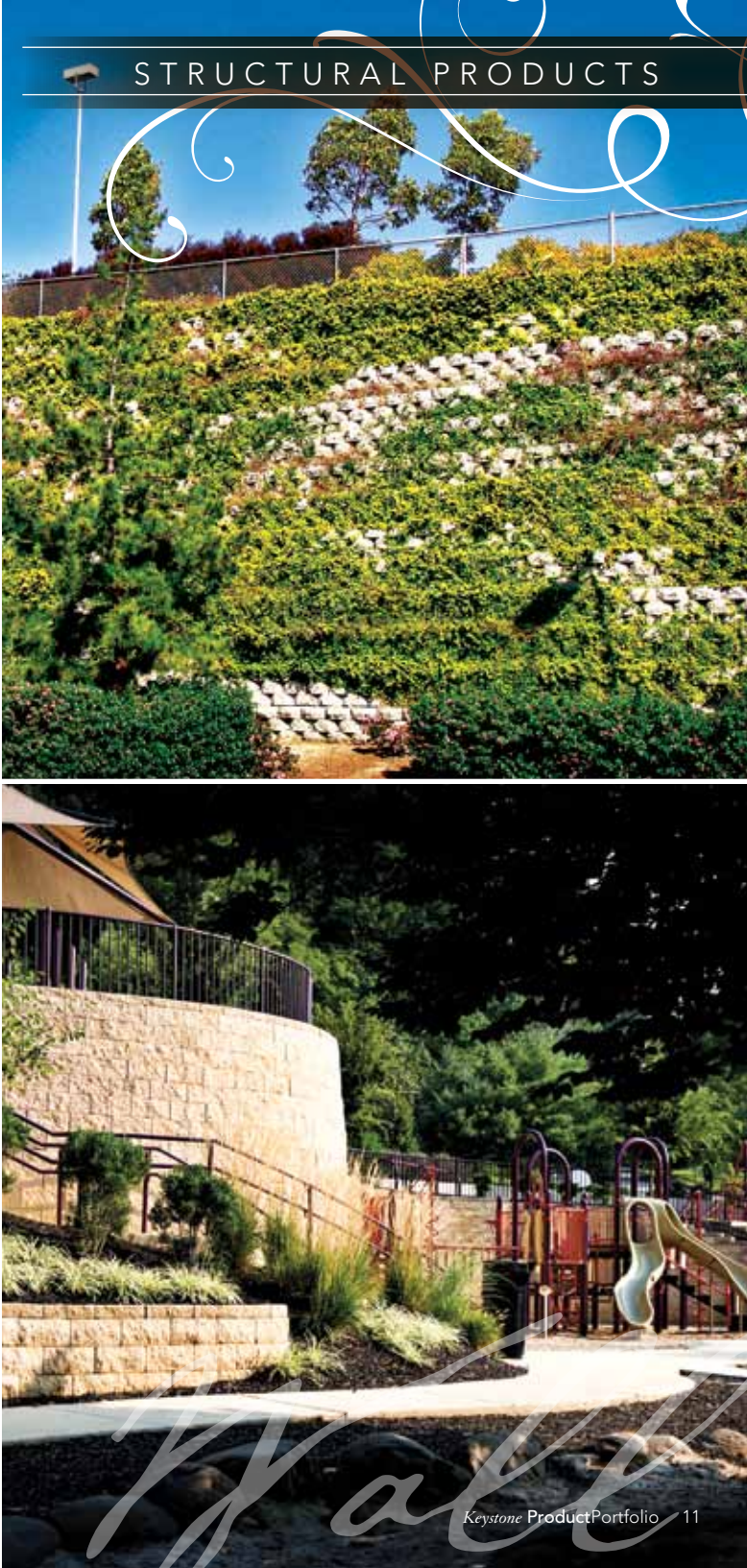
KEYSTONE [®] STANDARD					
Piece #	1	2	3	Corner & Cap	
				4	5
Block Height	8"	8"	8"	8"	4"
Block Width	18"	18"	18"	18"	$\frac{18"}{12}"$
Block Depth	21"	18"	21½"	9"	10½"
Weight (lbs.)	105	95	95	50	50
Pins	Yes	Yes	Yes	No	No
Approximately 1 sq. ft. per unit					
Note: Unit colors, dimensions, weight, and availability vary by manufacturer.					

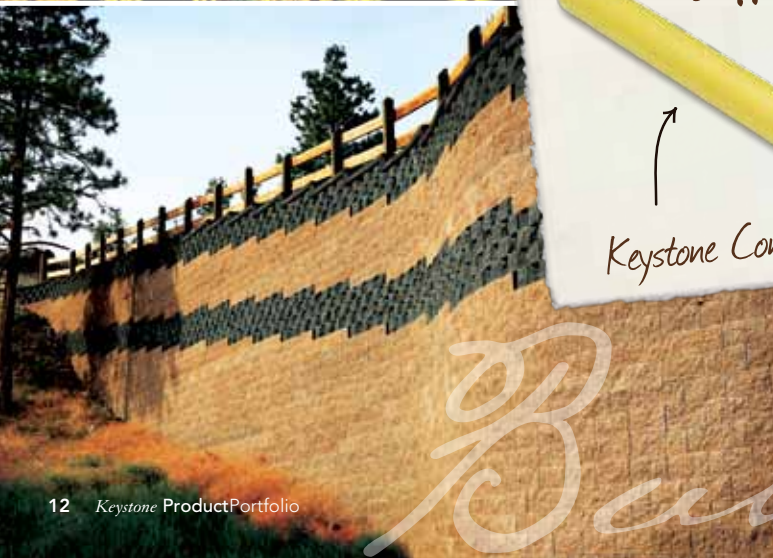
MANUFACTURED WITH:
KEYKUT[™]
TECHNOLOGY



KEY FEATURES

- High Strength Pin Connection System
 - High strength pins ensure each unit is securely interlocked and aligned.
- Structural Integrity
 - Large units increase overturning resistance by minimum of 50%.
 - Pins and unit depth provides superior unit-to-unit and unit-to-geogrid strength.
 - ~ Minimizes face movement and alignment problems.
 - Innovative unit design increases vertical spacing between reinforcing layer for more efficient distribution.
 - Open cores provide vertical drainage through face units and allow for gravel interlock across block interfaces.
- Ease of Installation
 - Tapered sides offer ease in constructing convex curve radii as tight as 6 ft. for straight-face and 4½ ft. for tri-plane face without cutting.
 - Unit shape's "tail element" makes handling easy.
- Aesthetics
 - Additional texture and shape options (tri-plane or straight face) available in select markets.
- Design Versatility
 - Near vertical or battered setback options available.
 - Cores allow handrail or fence posts to be incorporated into the wall.
 - Specialized caps and corner units available in select markets.





It makes the difference.



Keystone Connection Pin

Keystone's Family of Products

KEYSTONE COMPAC

DESIGN AND BUILD WITH CONFIDENCE. The Keystone Compac is the perfect choice when the deep embedment length of the Keystone Standard unit is not required. An installer's favorite, its lighter weight and shorter tail design make it easy to handle.

KEY FEATURES

High Strength Pin Connection System

- High strength pins ensure each unit is securely interlocked and aligned.

Structural Integrity

- Open core design provides superior gravel interlock across block interfaces.
- Pin connection system allows for superior connection strength between units and geogrid.
- Significant vertical drainage through units.
- High unit-to-unit shear resistance.

Ease of Installation

- Tapered sides offer ease in constructing convex curve radii as tight as 6 ft. for straight-face and 3 ft. for tri-plane face without cutting.
- Unit's "tail element" makes handling easy.
- Triangular pin connection hole allows for installer-friendly construction adjustments.
- The large core area allows for rapid filling of drainage material.

Aesthetics

- Sculptured (tri-plane) or straight split options.
- KeyKut™, hard split, Hewnstone, or Victorian™ stone finish options are available in select markets.

Design Versatility

- Near vertical or battered setback options available.
- Specialized cap and corner units available in select markets.



2 Connection pins required per unit.

KEYSTONE COMPAC

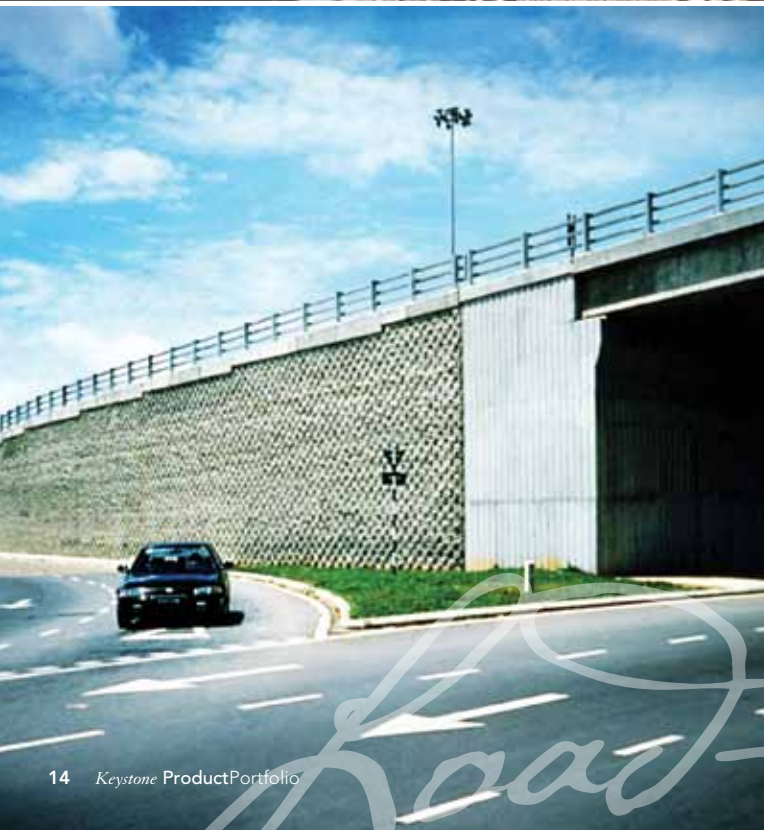
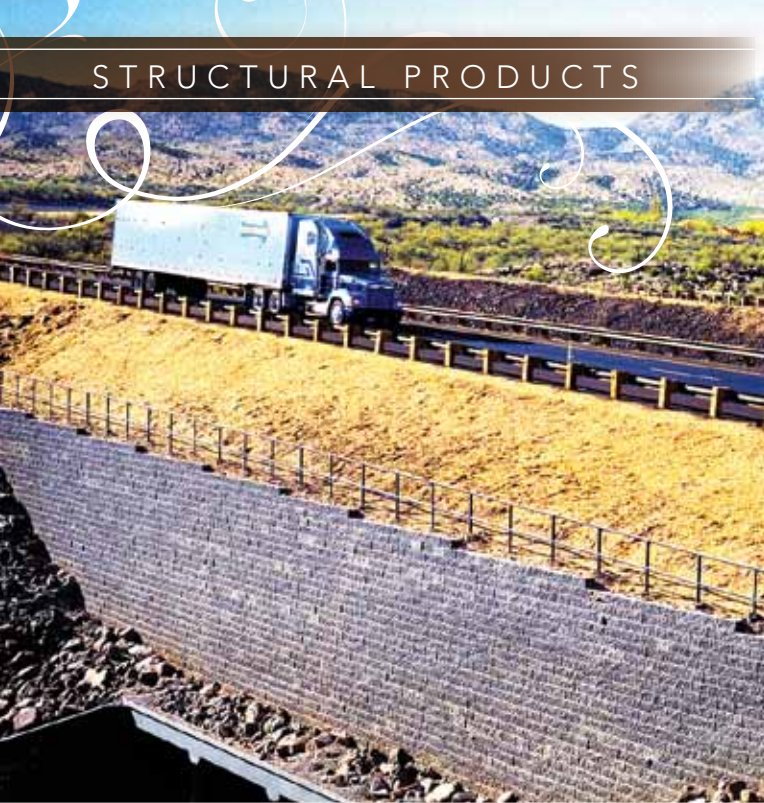
Piece #	1	2	3	4	Corner & Cap	
					5	6
Block Height	8"	8"	8"	8"	4"	4"
Block Width	18"	18"	18"	18"	18"	12"
Block Depth	12"	12"	9"	10½"	10½"	10½"
Block Weight (lbs.)	85	85	50	50	50	50
Pins	Yes	Yes	No	No	No	No

Approximately 1 sq. ft. per unit

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.

MANUFACTURED WITH:
KEYKUT TECHNOLOGY
SCULPTERRA





Keystone's Family of Products

KEYSTEEL SQ.FT. PANEL SYSTEM

HEAVY AND HIGHWAY CONSTRUCTION is what the KeySteel Sq. Ft. Panel System product was designed for. It utilizes the patented Keystone modular concrete units and inextensible steel reinforcement to develop a durable and cost-effective mechanically stabilized earth retaining wall.

KEY FEATURES

✧ Inextensible Steel Reinforcement

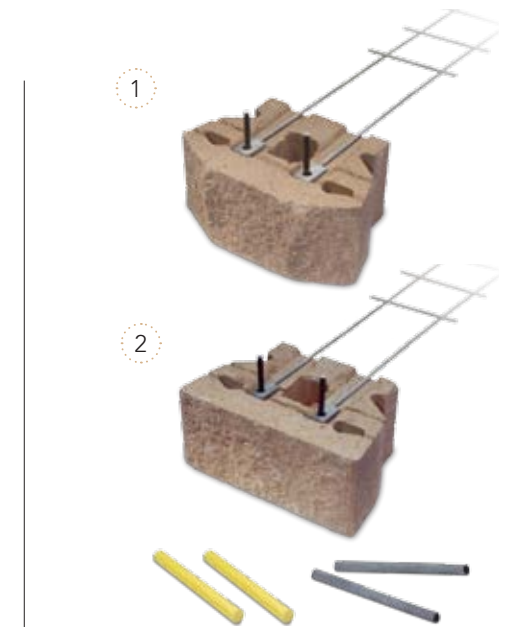
- Significantly reduced deflection or movement within the reinforced mass. Deflections with steel reinforcement are reduced by over 66% compared to geosynthetic reinforcement.
- Performance is not time dependent, such as polymer creep effects with geosynthetic extensible reinforcing.
- Backfill of stone up to 4" to 6" maximum diameter size can be used. With geosynthetics, the maximum size is generally limited to approximately ¾" due to erratic resistance and installation damage with larger particle sizes.

✧ Designed to More Rigorous AASHTO Standards

- Increased factors of safety and confidence in wall system performance.

✧ Intended for the Most Demanding Applications

- Deflection sensitive applications such as:
 - Bridge abutments
 - Tall walls
 - Walls with heavy surcharges
 - Walls where loads or structures bear on or immediately behind the reinforced mass
- Transportation or other projects requiring AASHTO compliance.
- HITEC Evaluation #40478
- Specialized caps and corner units available in select markets.



2 Connection/Steel pins required per unit.

SQFT KEYSTEEL PANEL SYSTEM CONTECH				
Piece #	1	2	Corner & Cap	
			3	4
Block Height	8"	8"	8"	4"
Block Width	18"	18"	18"	18" 12"
Block Depth	12"	12"	9"	10½"
Block Weight (lbs.)	85	80	50	50
Pins	Yes	Yes	No	No
Approximately 1 sq. ft. per unit				
Note: Unit colors, dimensions, weight, and availability vary by manufacturer.				





Keystone's Family of Products

KEYSTONE MINI UNIT / UNIVERSAL CAP UNITS

A GREAT SOLUTION FOR smaller, non-critical applications the Keystone Mini / Cap units are easy to handle and install. Makes for an attractive wall on its own or as an accent when integrated with the 8"(200 mm) high Standard or Compac units. A Keystone wall is not complete without the “capping touch”.

KEY FEATURES

✧ Adds Beauty

- Keystone Mini / Cap units have the natural look of quarried stone.
- Earth tone colors blend in with any landscape.

✧ Easy to Install

- Lightweight and easy to handle with no special tools required.
- Secure, interlocking design makes installation easy.

✧ A Solid and Durable Solution

- Units are made of high-strength, low-absorption concrete to provide permanent, maintenance-free walls that are environmentally safe.

✧ Design Versatility

- Available as a straight-face or tri-plane unit.
- Straight sided or angle sided variation is available in specific markets.



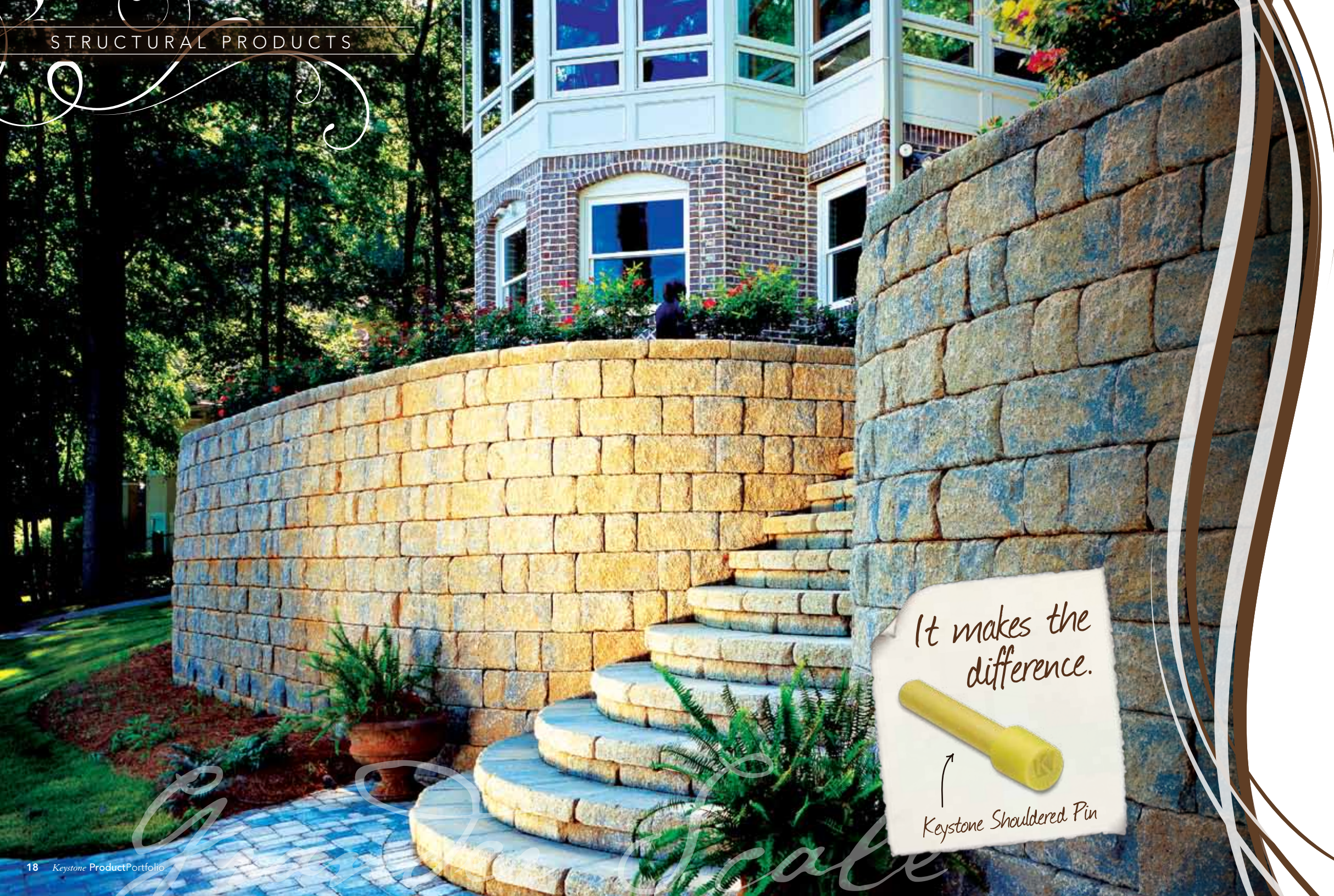
2 Connection pins required per mini unit - no pins for cap unit.

KEYSTONE MINI UNIT

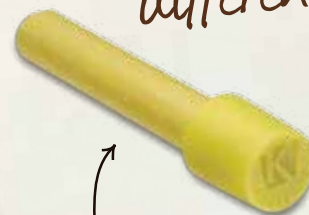
Piece #	1
Block Height	4"
Block Width	18"
Block Depth	10½"
Block Weight (lbs.)	48
Pins	Yes

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.

MANUFACTURED
WITH:
KEY
TECHNOLOGY



It makes the difference.



Keystone Shouldered Pin

Keystone's Family of Products

KEYSTONE CENTURY WALL®

OLD WORLD CHARM ON A GRANDER SCALE. Designed specifically for taller wall structures when a high degree of aesthetic appeal is required, Keystone Century Wall® blends the distinctive look and character of natural stone with structural integrity that lets you build with confidence.

KEY FEATURES

Structural Integrity

- High unit-to-unit shear resistance.
- Remarkable vertical drainage through face units.
- Open cores allow for gravel interlock across block interfaces.
 - ~ Improves connection strength between face units and geogrid.
- Pins with shouldered caps provide positive unit shear resistance, alignment, and secure interlocking connection of courses.

Ease of Installation

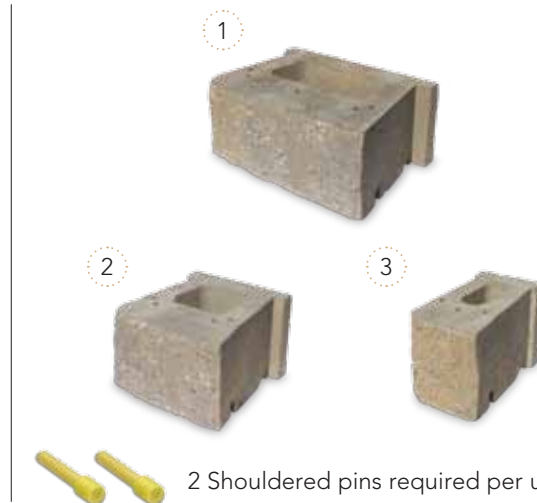
- Unit shape's "tail element" allows for better handling.

Aesthetics

- Three face dimensions offer a random appearance.
- Antiqued face offers a more natural stone look.
- Multi-color blends and roughened, antiqued face available in most markets.

Design Versatility

- Near vertical or battered setback options available with two pin positions.
- Specialized cap and corner units available in select markets.



2 Shouldered pins required per unit.

KEYSTONE CENTURY WALL®

Piece #	1	2	3	Corner & Cap	
				4	5
Block Height	8"	8"	8"	8"	4"
Block Width	18"	11"	7"	18"	$\frac{18"}{12}$
Block Depth	12"	12"	12"	9"	$10\frac{1}{2}"$
Block Weight (lbs.)	90	60	35	50	50
Pins	Yes	Yes	Yes	No	No

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.



Keystone's Family of Products

KEYSTONE HALF CENTURY WALL®

DISTINCTIVE APPEARANCE and character of a random-pattern, hand-crafted stone wall with the structural integrity, performance, and environmental friendliness of concrete. The three different-sized units make Keystone Half Century Wall™ fast and almost effortless to create visually stunning, yet structurally sound, taller wall structures. Keystone Half Century Wall can be combined with Keystone Century Wall or used on its own for almost any application.



KEYSTONE HALF-CENTURY™				
Piece #	1	2	3	Cap
Block Height	4"	4"	4"	4"
Block Width	18"	11"	7"	18" 12"
Block Depth	12"	12"	12"	10½"
Block Weight (lbs.)	45	30	18	50
Pins	Yes	Yes	Yes	No

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.

KEY FEATURES

- ✧ **Structural Integrity**
 - High unit-to-unit shear resistance.
 - Increased vertical drainage through face units.
 - Open cores allow for gravel interlock across block interfaces.
 - ~ Improves connection strength between face units and geogrid.
 - Pins with shouldered caps provide positive unit shear resistance, alignment, and secure interlocking connection of courses.
- ✧ **Ease of Installation**
 - Unit shape's "tail element" allows for better handling.
- ✧ **Aesthetics**
 - Three face dimensions offer a random appearance.
 - Antiqued face offers a more natural stone look.
 - Multi-color blends and roughened, antiqued face available in most markets.
- ✧ **Design Versatility**
 - Near vertical or battered setback options available with two pin positions.
 - Specialized cap and corner units available in select markets.



STRUCTURAL PRODUCTS

It makes the difference.



Keystone Shouldered Pin






KEYSTONE LANDSCAPE PRODUCTS

Keystone Landscape Products enhance your outdoor living environment with captivating elegance through superior, natural stone aesthetics. Designed for ease of installation through the use of our patented pin connection system, walls are built more securely and with a higher level of integrity. Through our extensive portfolio of landscaping products, we have a product that will fit any backyard design.

Landscaping Products

- ~ **Keystone Country Manor®:** For projects where aesthetic considerations are paramount.
- ~ **Keystone Stonegate® Country Manor®:** “Old World Charm” with a weathered, cut stone appearance.
- ~ **Keystone Verazzo Stone®:** Superior, natural stone aesthetic in easy-to-install and affordable products.
- ~ **Keystone Palazzo Stone®:** A great choice for adding beauty to your home or garden.
- ~ **Keystone Potenzo Stone®:** A multi piece system for beautifying your landscape.
-  ~ **Windom Ledgestone™:** Authentic natural stone appearance with multiple face design options.
- ~ **Keystone molded connection series:** Legacy Stone®, Garden Wall, and Sedona Stone® are lightweight and easy-to-handle. No pins or special tools are required and the secure, interlocking design makes installation easy.

Keystone Windom Ledgestone™





It makes the difference.



Keystone Shouldered Pin

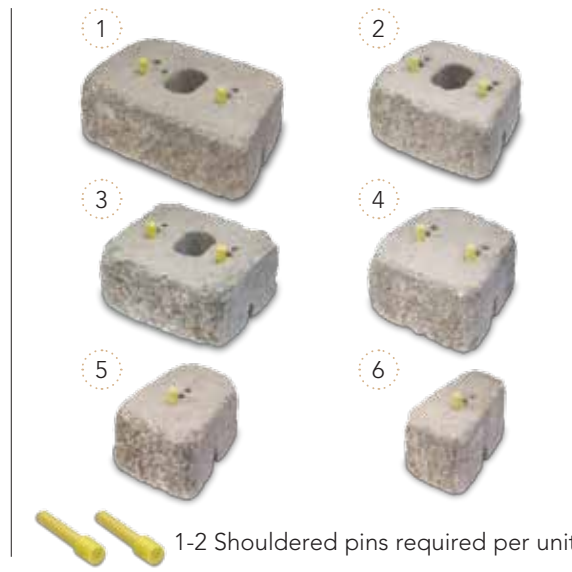
Keystone's Family of Products

KEYSTONE COUNTRY MANOR®

RANDOM AND RUGGED, yet blended with color and character, these high strength concrete modules appear as natural stone, but have the latest built-in technology of the Keystone pin ensured connection.

KEY FEATURES

- ❧ **Multiple Face Dimensions**
 - 3, 5, & 6 unit systems with 7-13 unique face dimensions for maximum random appearance.
 - Reduces field cuts and increases installation productivity.
- ❧ **Structural Integrity**
 - High strength pin connection system.
- ❧ **Ease of Installation**
 - Units are packaged together as a system, which eliminates the need to pull from multiple pallets on site to achieve random appearance.
- ❧ **Aesthetics**
 - Two finish options available, antiqued (pictured) and KeyKut™.
 - Three textured sides on each unit.
 - Antiqued finish provides natural stone appearance.
 - Available color blends further enhance natural stone look.
- ❧ **Design Versatility**
 - Allows for construction of small freestanding walls, parapet walls, pilasters, and columns in addition to retaining walls.
 - Multiple pin holes allow for optional setback positions.
 - Each unit has three textured sides and can be used in any arrangement.
 - Any unit can be used as an exposed end unit or a 90° corner.
 - Specialized cap units available in select markets.



KEYSTONE® <i>Country Manor.</i>							
Piece #	1	2	3	4	5	6	Cap
							7
Block Height	6"	6"	6"	6"	6"	6"	3"
Block Width	$\frac{16"}{14"}$	$\frac{12"}{10"}$	$\frac{12"}{12"}$	$\frac{10"}{8"}$	$\frac{8"}{6"}$	$\frac{6"}{4"}$	$\frac{14"}{8"}$
Block Depth	10"	10"	10"	10"	10"	10"	12"
Weight (lbs.)	60	40	45	45	35	25	30
Pins	Yes						No
Note: Unit colors, dimensions, weight, and availability vary by manufacturer.							

6 - piece system shown above
5 - piece system (includes 1;2;4;5;6)
3 - piece system (includes 1;4;6)

MANUFACTURED WITH:
KEYKUT™
TECHNOLOGY

System availability varies by manufacturer. Contact directly for details.





Keystone's Family of Products

KEYSTONE COUNTRY COTTAGE®

RANDOM AND RUGGED yet blended with color and character, the high-strength Keystone Country Cottage units appear as natural stone. Whether for castle or home ... graceful curves, monumental corners and terraced walls are all part of the charm.

KEY FEATURES

Multiple Face Dimensions

- 2 units with 4 unique face dimensions.
- Reduces field cuts and increases installation productivity.

Structural Integrity

- This system utilizes construction adhesive for unit to unit connection if normal gravity friction is not adequate.

Ease of Installation

- Units are packaged as a system, which eliminates the need to pull from multiple pallets to maintain random appearance.

Aesthetics

- Antiqued finish provides natural stone appearance.
- Available color blends further enhance natural stone look.

Design Versatility

- Allows for construction of small freestanding walls, parapet walls, pilasters and columns in addition to retaining walls.
- Provides random layout due to variations from unit side dimensions.
- Each unit has two side dimensions and can be used in multiple wall positions.



Cottage ^{COUNTRY}		
Piece #	1	2
Block Height	3"	3"
Block Width	$\frac{11"}{9"}$	$\frac{6"}{4"}$
Block Depth	10"	10"
Block Weight (lbs.)	22	12
Pins	No	No
LARGE - Average face area: 10" x 3" = 30 inch (sq.)		
SMALL - Average face area: 5" x 3" = 15 inch (sq.)		

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.

Keystone's Family of Products

KEYSTONE STONEGATE® COUNTRY MANOR®

“OLD WORLD CHARM” with a weathered, cut stone appearance. Featuring the look of smooth, weathered stone of quaint European origins, Stonegate® Country Manor® has all the unique features of the original Keystone Country Manor®, but with a smooth face resembling cut stone for a more refined look.



1-2 Shouldered pins required per unit.

KEY FEATURES

- Multiple Face Dimensions
 - 3 unit system with 7 unique face dimensions.
 - Reduces field cuts and increases installation productivity.
- Structural Integrity
 - High strength pin connection system.
- Ease of Installation
 - Units are packaged together as a system, which eliminates the need to pull from multiple pallets on site to achieve random appearance.
- Aesthetics
 - Three textured sides on each unit.
 - Antiqued finish provides natural stone appearance.
 - Available color blends further enhance natural stone look.
 - Different finish options are available in some markets.
- Design Versatility
 - Allows for construction of small freestanding walls, parapet walls, pilasters, and columns in addition to retaining walls.
 - Multiple pin holes allow for optional setback positions.
 - Each unit has two face dimensions and can be used in any arrangement.
 - Any unit can be used as an exposed end unit or a 90° corner.
 - Specialized cap units available in select markets.



4



It makes the difference.



Keystone Alignment Pin

Keystone's Family of Products

KEYSTONE VERAZZO STONE™

SUPERIOR, NATURAL STONE AESTHETIC in easy-to-install products. While each unit of the system has it's own individual split appearance, they all utilize Keystone's alignment pin connection system. This pin connection system provides additional structural integrity and performance and allows for easier alignment during construction.

KEY FEATURES

- Alignment Pin Connection System
- Unmatched Natural Beauty
 - 2 face dimensions on each unit.
 - Finished on two sides, allowing both 1- and/or 2-sided project designs.
 - Features a natural stone look without the natural stone price.
 - Enhances any outdoor décor with natural colors and textures.
- Unparalleled Simplicity
 - Easy to install, single-unit system.
 - Random-pattern aesthetics without a mixed pallet or multiple pieces.
 - Keystone's proven pin connection system makes aligning units effortless.
- Exceptionally Versatile and Flexible
 - Angled on both sides, providing different face lengths for tight fitting straight-line walls and radii at curves.
 - System allows for 90° corner units to be split from certain units.
 - Can be used in multiple positions within the wall, and also for 2-sided applications.
 - Multiple pin holes allow for optional setback positions.
 - Specialized cap and corner units available in select markets.

1



2 Alignment pins required per unit.



Piece #	1	Corner & Cap	
		2	3
Block Height	6"	6"	3"
Block Width	16" 12"	16"	16" 12"
Block Depth	10½"	8"	12"
Block Weight (lbs.)	70	60	40
Pins	Yes	No	No

Approximately 1½ units per sq. ft.

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.

(Unit rotated to show rear texture.)

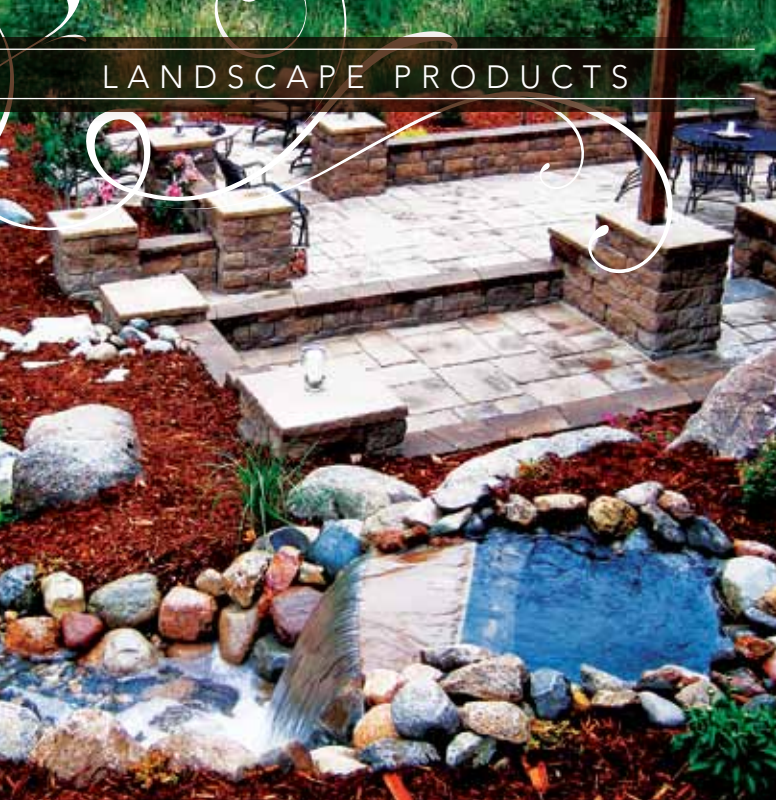


2 Corner



3 Cap





Keystone's Family of Products

KEYSTONE VERAZZO STONE™

MULTI-PIECE SYSTEM with superior, natural stone aesthetics in easy-to-install products. While each of the three system units have their own individual split appearance, all utilize Keystone's alignment pin connection system. This pin connection system provides additional structural integrity and performance and allows for easier alignment during construction.

KEY FEATURES

Unmatched Natural Beauty

- 3 units with 6 unique face dimensions.
- Finished on two sides, allowing both 1- and/or 2-sided project designs.
- Features a natural stone look without the natural stone price.
- Enhances any outdoor décor with natural colors and textures.

Unparalleled Simplicity

- Easy to install, three-piece system.
- Excellent random-pattern aesthetics with a mixed pallet and multiple pieces.
- Keystone's proven pin connection system makes aligning units effortless.

Exceptionally Versatile and Flexible

- Angled on 2 sides, providing different face lengths for tight fitting straight-line walls and radii at curves.
- System allows for 90° corner units to be split from certain units.
- Can be used in multiple positions within the wall, and also for 2-sided applications.
- Multiple pin holes allow for optional setback positions.
- Specialized cap units available in select markets.



1-2 Alignment pins required per unit.

KEYSTONE
Verrazzo Stone™

Piece #	1	2	3	Corner & Cap	
				4	5
Block Height	6"	6"	6"	6"	3"
Block Width	$\frac{16"}{12}"$	$\frac{10"}{7\frac{3}{4}"}$	$\frac{6"}{3\frac{3}{4}"}$	16"	$\frac{16"}{12}"$
Block Depth	10 $\frac{1}{4}"$	10 $\frac{1}{4}"$	10 $\frac{1}{4}"$	8"	12"
Block Weight (lbs.)	70	35	25	60	40
Pins	Yes	Yes	Yes	No	No

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.

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Keystone's Family of Products

KEYSTONE LEGACY STONE®

A KEYSTONE LANDSCAPE PRODUCT which is medium weight and easy-to-handle. No special tools are required and the secure, molded on interlocking design makes installation easy. These units are made of high-strength, low-absorption concrete to provide environmentally safe walls that are virtually maintenance free.



KEYSTONE Legacy Stone™		
Piece #	1	2
Block Height	6"	6"
Block Width	16"	16"
Block Depth	10 ³ / ₈ "	10 ³ / ₈ "
Block Weight (lbs.)	50	64
Approximately 1½ units per sq. ft.		
Note: Unit colors, dimensions, weight, and availability vary by manufacturer.		



KEY FEATURES

- Do-It-Yourself Landscape Products
- Adds Beauty
 - Keystone molded connection products have the natural look of quarried stone and the earth tone colors blend in with any landscape.
- Easy to Install
 - Lightweight and easy to handle with no special tools required.
 - Secure, interlocking design makes installation easy.
- A Solid and Durable Solution
 - Units are made of high-strength, low-absorption concrete to provide permanent, maintenance-free walls that are environmentally safe.
- Design Versatility
 - Keystone landscape products utilize a molded on connection system enabling you to easily align straight, curved, or terraced walls to fit the contours of the landscape.





Keystone's Family of Products

KEYSTONE GARDEN WALL

A **KEYSTONE LANDSCAPE PRODUCT** which is lightweight and easy-to-handle. No special tools are required, and the secure, molded on interlocking design makes installation easy. These units are made of high-strength, low-absorption concrete to provide permanent, environmentally safe walls that are virtually maintenance free.

KEY FEATURES

- ☞ *Do-It-Yourself Landscape Products*
- ☞ *Adds Beauty*
 - Keystone molded connection products have the natural look of quarried stone and the earth tone colors blend in with any landscape.
- ☞ *Easy to Install*
 - Lightweight and easy to handle with no special tools required.
 - Secure, interlocking design makes installation easy.
- ☞ *A Solid and Durable Solution*
 - Units are made of high-strength, low-absorption concrete to provide permanent, maintenance-free walls that are environmentally safe.
- ☞ *Design Versatility*
 - Keystone landscape products utilize a molded on connection system enabling you to easily align straight, curved, or terraced walls to fit the contours of the landscape.
 - Straight-face option and caps available in select markets.
 - Planter unit allows for adding vegetation to any wall design. Availability varies by manufacturer.



KEYSTONE Garden Wall				
Piece #	1	2	3	Cap
				4
Block Height	4"	4"	4"	4"
Block Width	12"	12"	12"	18" 12"
Block Depth	9"	9"	9"	10½"
Block Weight (lbs.)	30	30	16	50
Approximately 3 units per sq. ft.				
Note: Unit colors, dimensions, weight, and availability vary by manufacturer.				



Keystone's Family of Products

KEYSTONE PALAZZO STONE®

DESIGN VERSATILITY and natural stone looks make Keystone Palazzo Stone® a great choice for adding beauty to your home or garden. Easy do-it-yourself product with the enhancements to build freestanding, double-sided walls with ease.

1



Alignment pins required with all units.

Palazzo Stone®

Piece #	1
Block Height	4"
Block Width	$\frac{12"}{9"}$
Block Depth	8"
Block Weight (lbs.)	25
Alignment Pins	Yes

Approximately 3 units per sq. ft.

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.

KEY FEATURES

✧ Structural Integrity

- Two unique face dimensions in one unit.
- Provides the look of a random pattern system by alternating unit side dimensions.
- Offers an attractive antiqued finish on two sides of the unit.

✧ Aesthetic Appeal

- The antiqued finish provides a unique, natural stone look.

✧ Versatility

- Allows each unit to be used in multiple positions within the wall.
- Allows construction of small freestanding and parapet walls, in addition to retaining walls.

✧ Design Flexibility

- Each unit is angled on both sides, providing two different face lengths which allow for tight fitting straight line walls and radii at curves.
- System allows for a closed end 90° corner unit to be split from certain units.
- Each unit has multiple pin positions allowing for near vertical or a positive setback.
- Specialized cap units available in select markets.

It makes the difference.



Keystone Landscape Pin

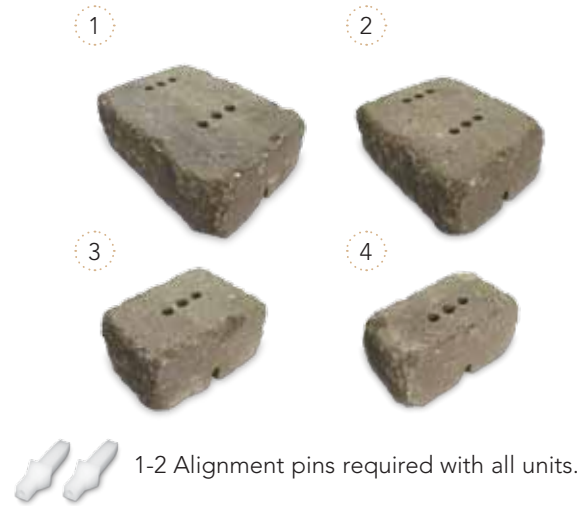
CAPPING OPTIONS MAY VARY

LANDSCAPE PRODUCTS

Keystone's Family of Products

KEYSTONE POTENZO STONE®

RUSTIC CHARM and unmatched flexibility make Keystone Potenzo Stone® a great choice for beautifying your landscape. Keystone Potenzo Stone is a custom landscapers dream. With the high level of customizing that can be achieved with this unit, it is a favorite among landscape contractors everywhere.



KEY FEATURES

- Multiple sized units
 - Keystone Potenzo Stone consists of four different sized units which can be used in multiple positions within the wall.
 - Provides a great degree of random layout due to variations from unit width dimensions.
 - Allows construction of small freestanding walls, parapet walls, pilasters, and columns in addition to retaining walls due to the ability to create 90° corners with two units.
- Unique aesthetic look
 - Keystone Potenzo Stone offers an attractive antiqued finish that provides a unique natural stone look.
 - The random and rugged feel adds character to every project.
- Multiple colors
 - Keystone Potenzo Stone is produced in a variety of colors that enhance the natural stone-like appearance and blend with almost any landscape.
- Design flexibility
 - System allows for a closed end 90° corner unit to be split from certain units.
 - Each unit has multiple pin positions allowing for near vertical or a positive setback.
 - Specialized cap units available in select markets.

Potenzo Stone®				
Piece #	1	2	3	4
Block Height	4"	4"	4"	4"
Block Width	11/12"	10/11"	5/6"	4/5"
Block Depth	8"	8"	8"	8"
Block Weight (lbs.)	30	25	15	10
Pins	Yes	Yes	Yes	Yes

Note: Unit colors, dimensions, weight, caps, and availability vary by manufacturer.



CAPPING OPTIONS MAY VARY



Keystone's Family of Products

KEYSTONE ESSENTIALS ~ WINDOM LEDGESTONE

AUTHENTIC NATURAL STONE appearance with multiple face design options. Build your own backyard retreat with Windom Ledgestone. Windom Ledgestone is lightweight, easy to handle, and requires no special tools to install. This is the perfect product to easily enhance any small project around your home.

KEY FEATURES

Design Versatility

- Allows you to build straight or curved walls as well as corners to fit the contours of your yard.
- Perfect for borders, tree-rings, and small retaining walls.
- Lightweight and easy to handle. No special tools are required.
- Features the natural look of quarried stone.
- Offered in many earth tone color choices to blend with any landscape.
- Corner units included on pallets.
- All units are manufactured together, allowing for consistent coloring throughout all units in the set.
- All units have a molded in connection system which provides for easy assembly of the wall.

Long-lasting & Durable

- Made of high-strength, low-absorption concrete.
- Provides lasting, environmentally-safe walls that are virtually maintenance-free.
- Each set of 10 units includes 2 corner units that are finished on two sides for a 90° corner.



Piece #	1	2	3	4	5	6	7	8	Corners	
									9	10
Block Height	4"								4"	
Block Width	8"								8"	
Block Depth	7"								7"	
Block Weight (lbs.)	13								13	

Approximately 4½ units per sq. ft.

Note: Unit colors, dimensions, weight, and availability vary by manufacturer.



Corner Units



Keystone's Family of Products

KEYSTONE SEDONA STONE™

NATURAL APPEARANCE and colors enable Keystone Sedona Stone® to blend with any landscape. Keystone landscape products utilize a molded on connection system enabling you to easily align straight, curved, or terraced walls to fit any landscape project.



KEYSTONE Sedona Stone™	
Block Height	3"
Block Width	8"
Block Depth	5¼"
Block Weight (lbs.)	8
Pins	No
Approximately 6 units per sq. ft.	
Note: Unit colors, dimensions, weight, and availability vary by manufacturer.	

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KEY FEATURES

Do-It-Yourself Landscape Products

Adds Beauty

- Keystone landscape products have the natural look of quarried stone and the earth tone colors blend in with any landscape.

Easy to Install

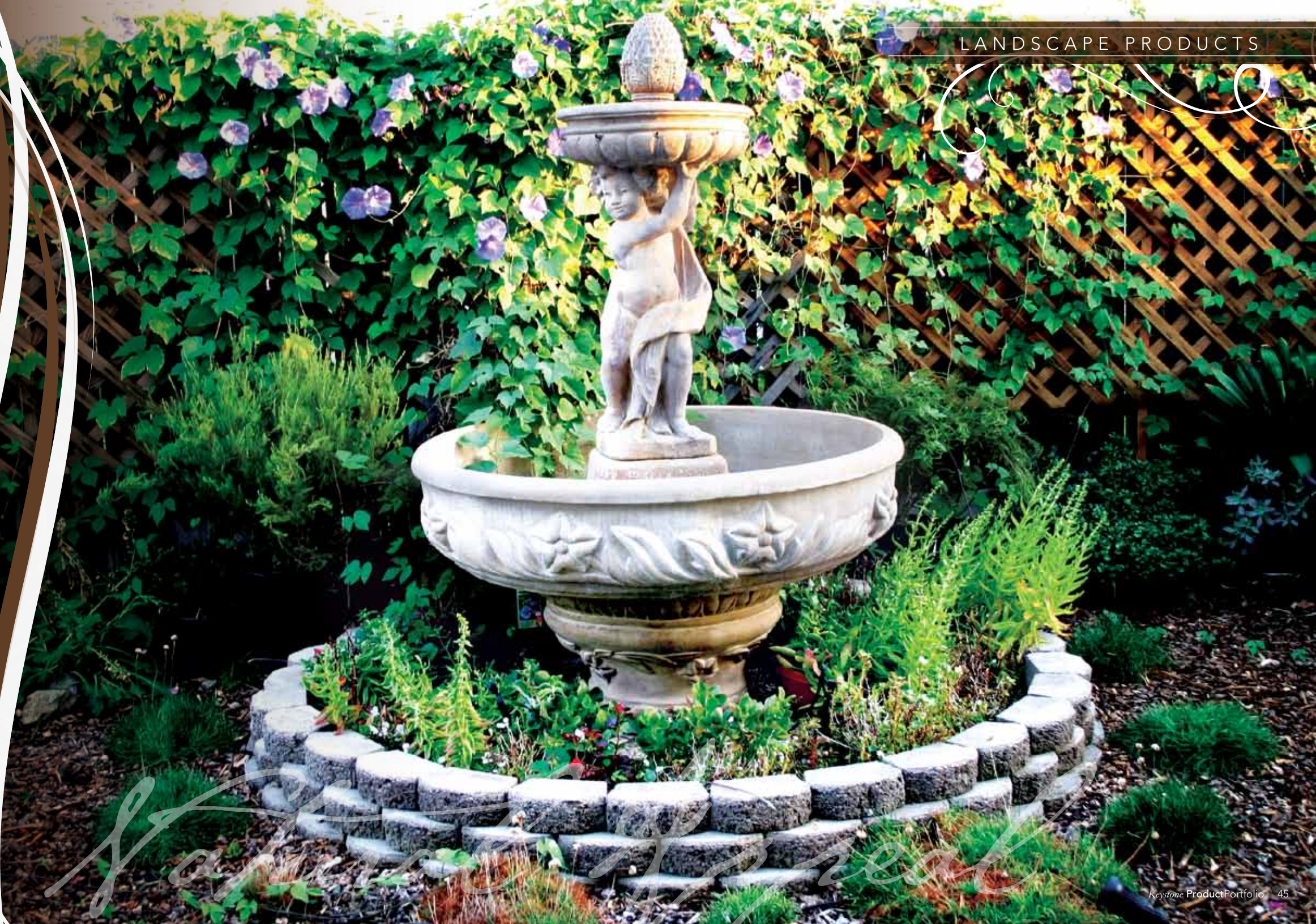
- Lightweight and easy to handle with no special tools required.
- Secure, interlocking design makes installation easy.

A Solid and Durable Solution

- Units are made of high-strength, low-absorption concrete to provide permanent, maintenance-free walls that are environmentally safe.

Design Versatility

- Keystone landscape products enable you to build straight or curved walls to fit the contours of the landscape.



Distributed By:



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