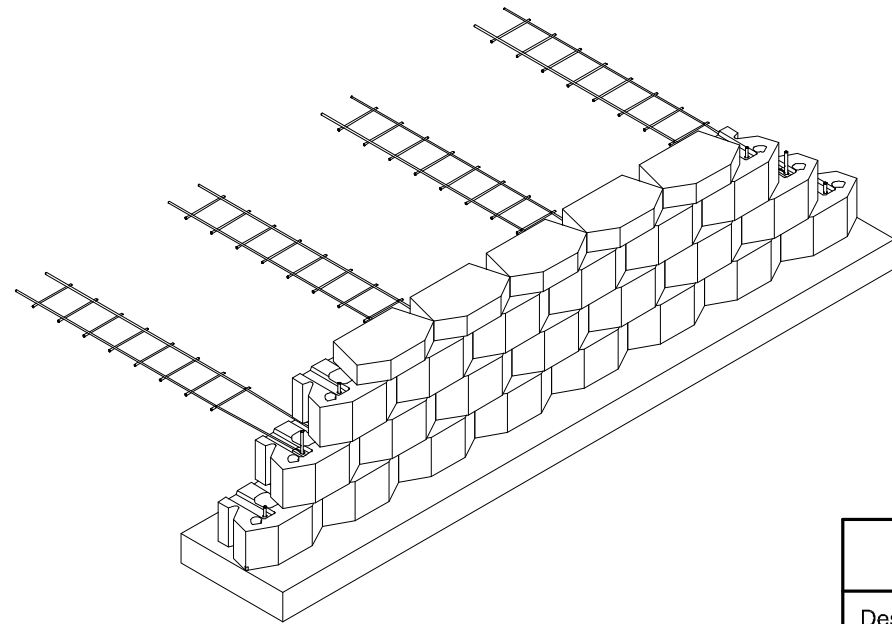
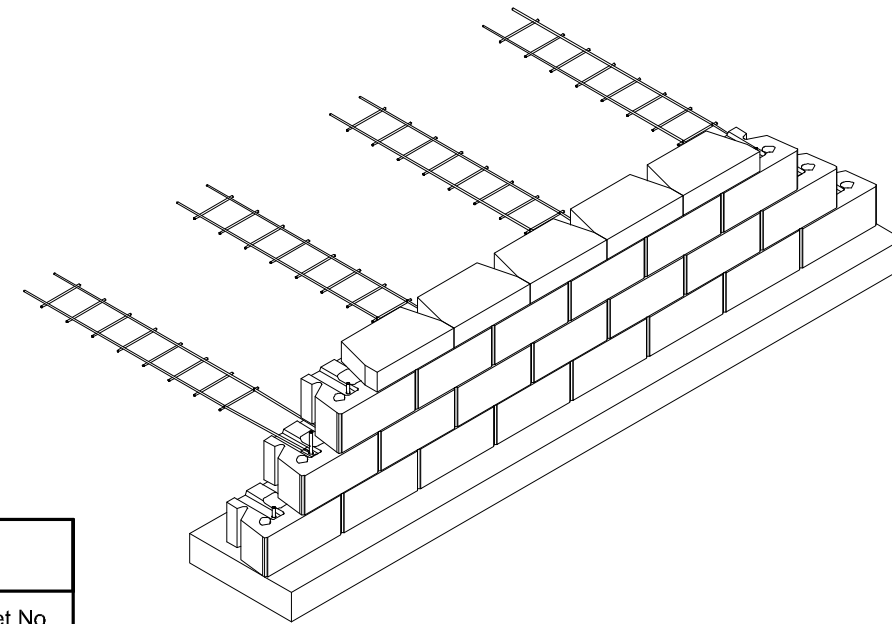


# Keystone Retaining Wall Systems

## Keysystem I Details



Tri-Planer Split Face Treatment



Straight Split Face Treatment

DRAWING INDEX	
Description	Sheet No.
Title Sheet	Sheet 1
Keysystem I Unit Details	Sheet 2
Keysystem I Unit & Keystrip Details	Sheet 3
Keysystem I C.I.P. Coping Details	Sheet 4
Keysystem I C.I.P. Traffic Barrier Details	Sheet 5
Keysystem I Typical Sections Details	Sheet 6
Keysystem I Inlet Obstruction Details	Sheet 7
Keysystem I Pier / Pile Obstruction Details	Sheet 8
Keysystem I Slip Joint / Cut Joint Details	Sheet 9
Keysystem I Wall Drain Details	Sheet 10
Keysystem I Wall Backfill Procedure Details	Sheet 11
Keysystem I Wall Structure Connection Appurtenances Details	Sheet 12

Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.



4444 W 78th Street  
Minneapolis, MN 55435  
952-897-1040

Designed By:  
RKM

Checked By:  
CDM

Scale:  
No Scale

Title:

**Title Sheet**

Project:

ADOT LRFD Submittal  
Keysystem Details

Date:

05/2010

Drawing No:

1

**Base Leveling Pad Notes:**

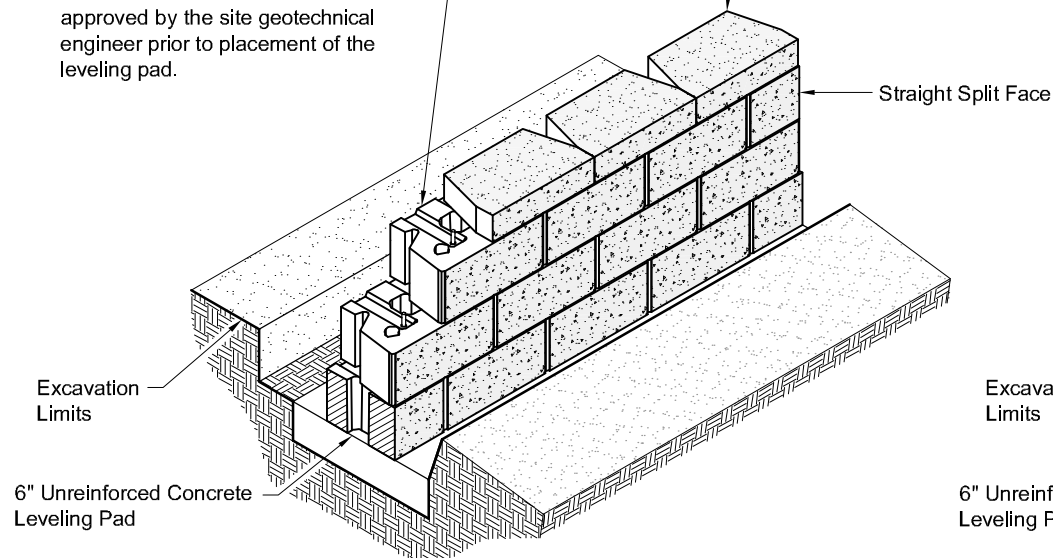
1. The leveling pad is to be constructed of class B (2,400 psi) unreinforced concrete
2. The base foundation is to be approved by the site geotechnical engineer prior to placement of the leveling pad.

Keysystem I Unit	
Width:	18"
*Depth:	12"
Height:	8"
*Weight:	95 lbs

Cap Unit	
Width:	18"
*Depth:	10 1/2"
Height:	4"
*Weight:	50 lbs

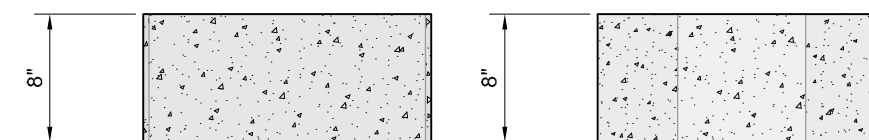
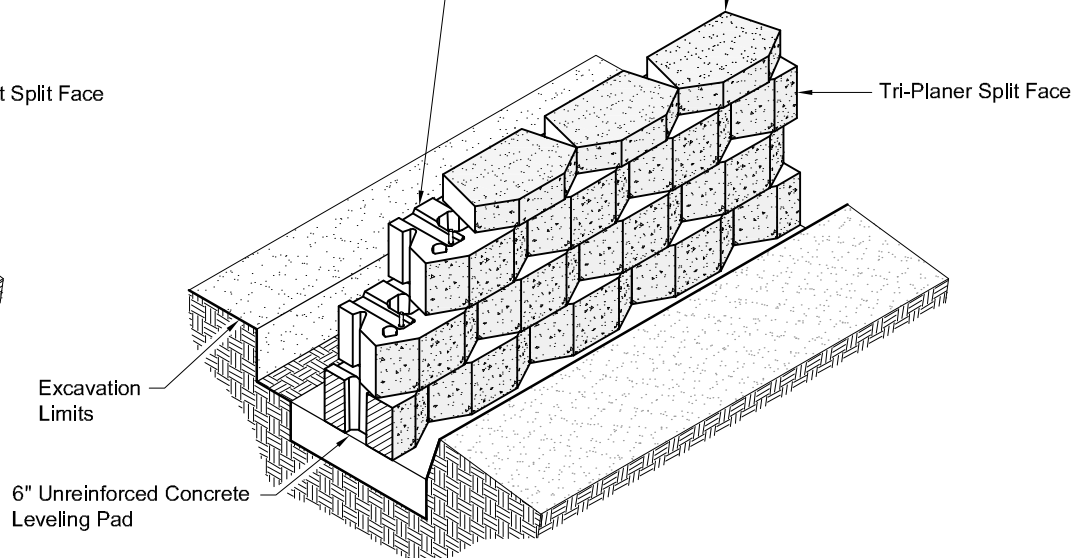
Keysystem I Unit	
Width:	18"
*Depth:	12"
Height:	8"
*Weight:	85 lbs

Cap Unit	
Width:	18"
*Depth:	10 1/2"
Height:	4"
*Weight:	50 lbs

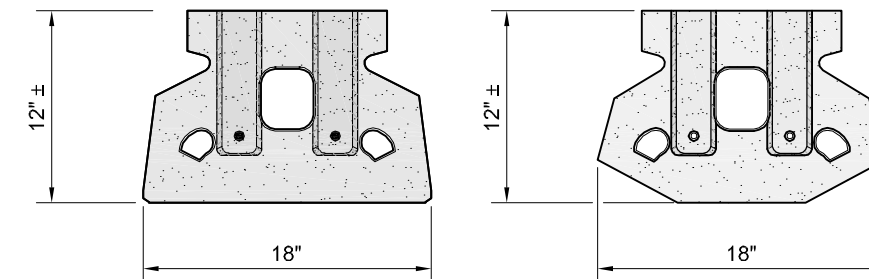


**Keysystem I Unit/Base Pad Isometric Section View**

\*Dimensions & Weight May Vary by Region



**Keysystem I Elevation**



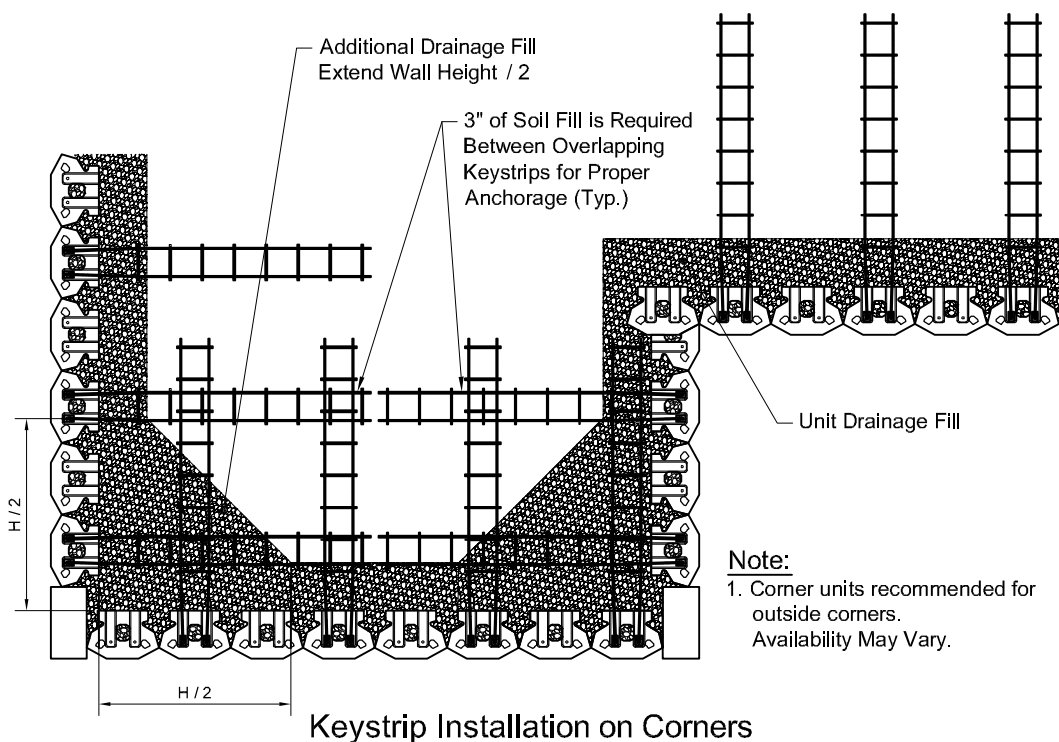
**Straight Split Face**

**Tri-Planer Split Face**

**Keysystem I Plan**

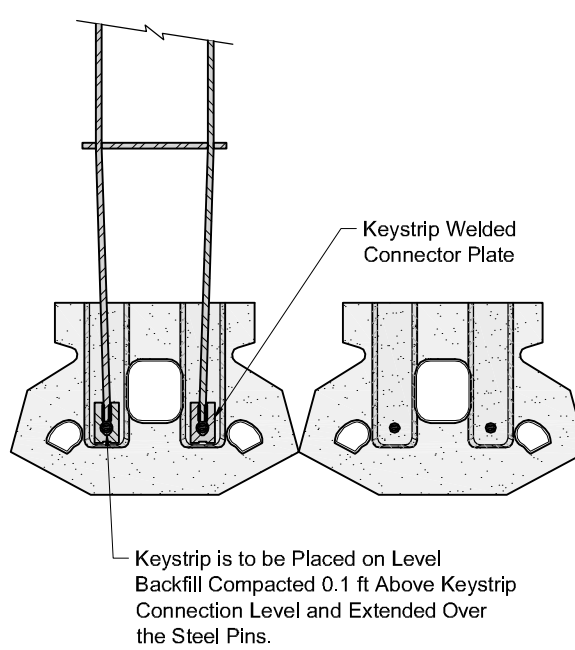
**Keysystem I Unit**

\*Dimensions & Weight May Vary by Region

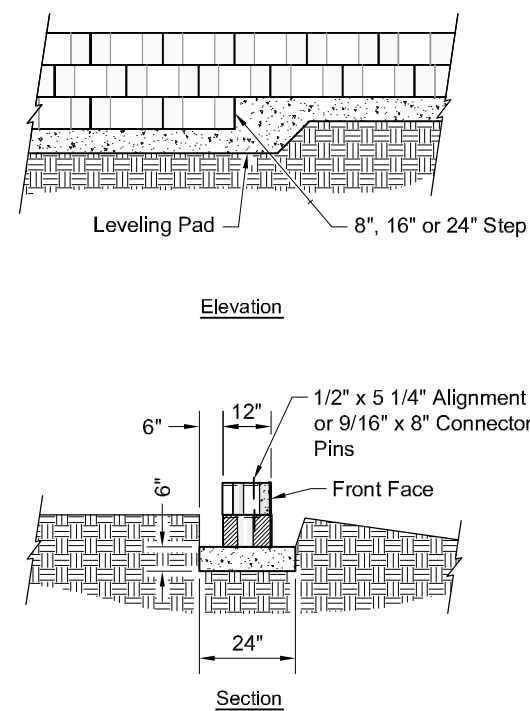


**Keystrip Installation on Corners**

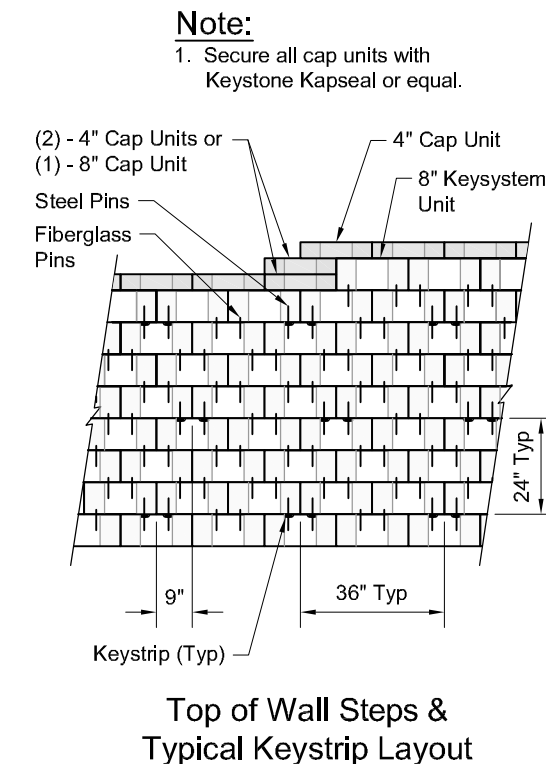
**Note:**  
1. Corner units recommended for outside corners. Availability May Vary.



**Keystrip & Pin Connection**



**Leveling Pad Detail**



**Top of Wall Steps & Typical Keystrip Layout**

Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.



4444 W 78th Street  
Minneapolis, MN 55435  
952-897-1040

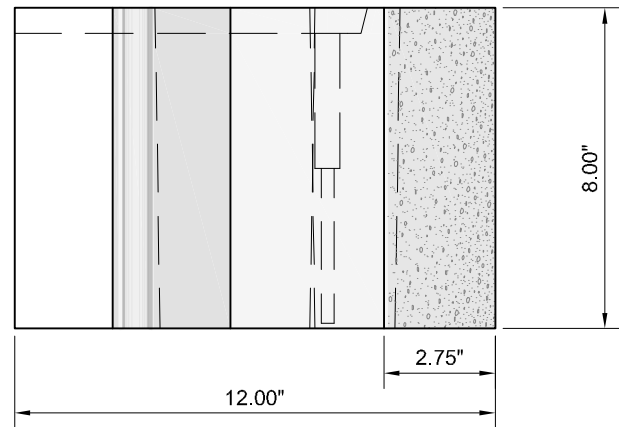
Designed By:  
RKM  
Checked By:  
CDM  
Scale:  
No Scale

Title:  
Keysystem I Unit Details  
Project:  
ADOT LRFD Submittal  
Keystone Details

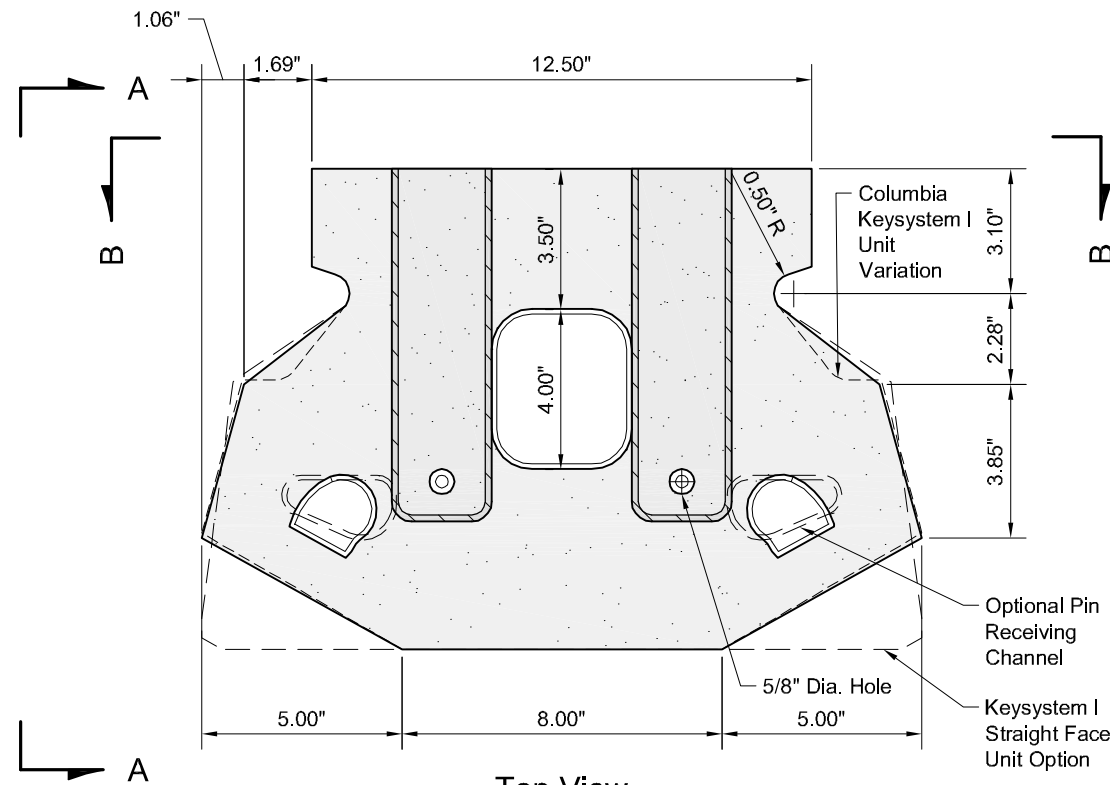
Date:  
05/2010  
Drawing No:  
2

**Notes :**

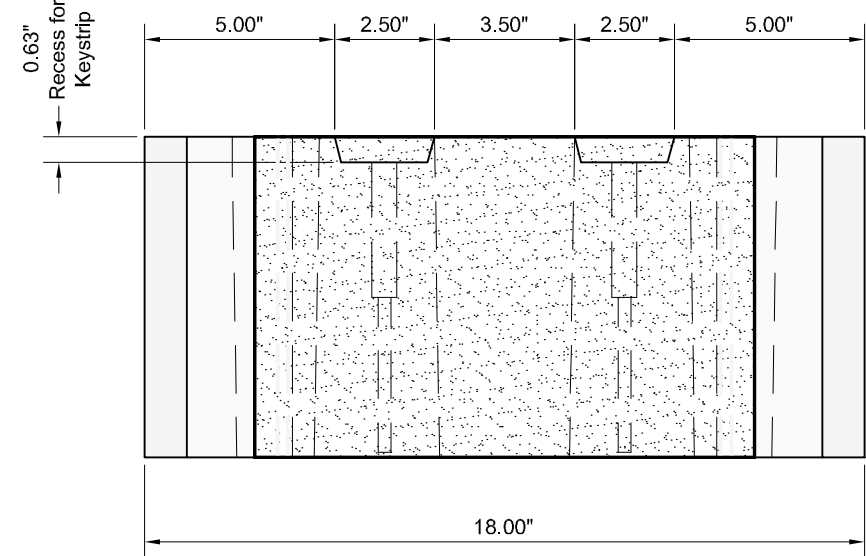
1. Wire is welded on one side of plate only.
2. Plate is fabricated from 3/8" thick ASTM A36 steel plate.
3. The Keystrips are shop fabricated from cold drawn steel wire conforming to minimum requirements of ASTM A-82 and fabricated in accordance with ASTM A 185.
4. The Keystrips are hot dipped galvanized in accordance with ASTM A-123 after fabrication.



**Side View**



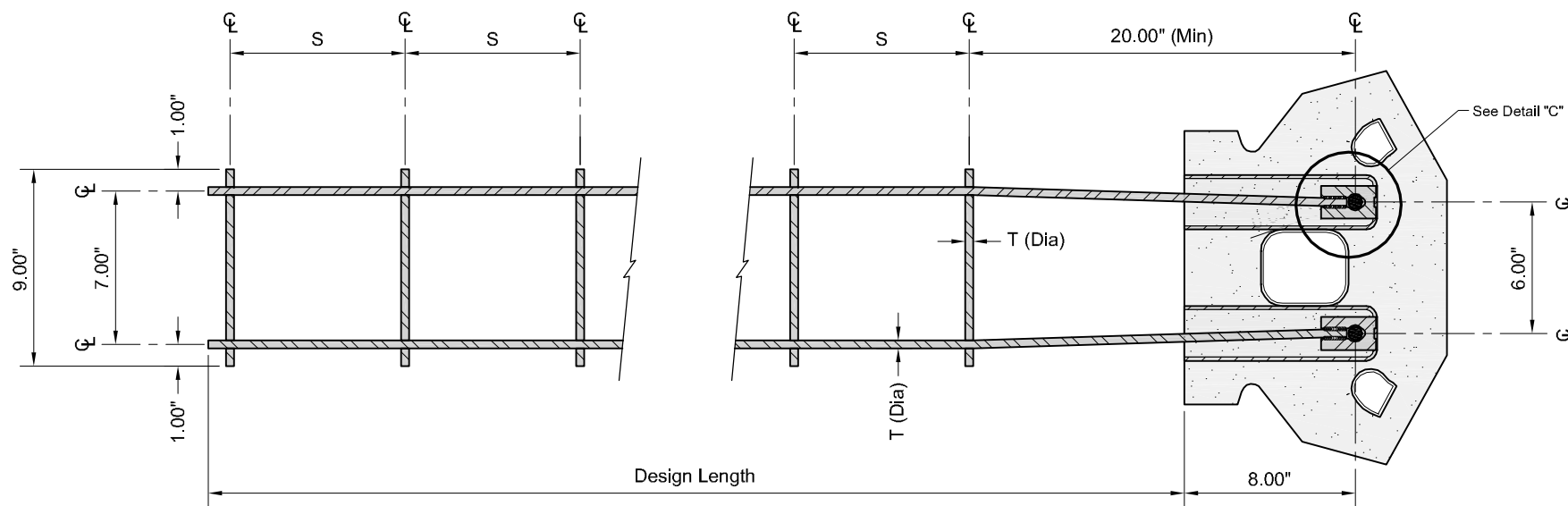
**Top View**



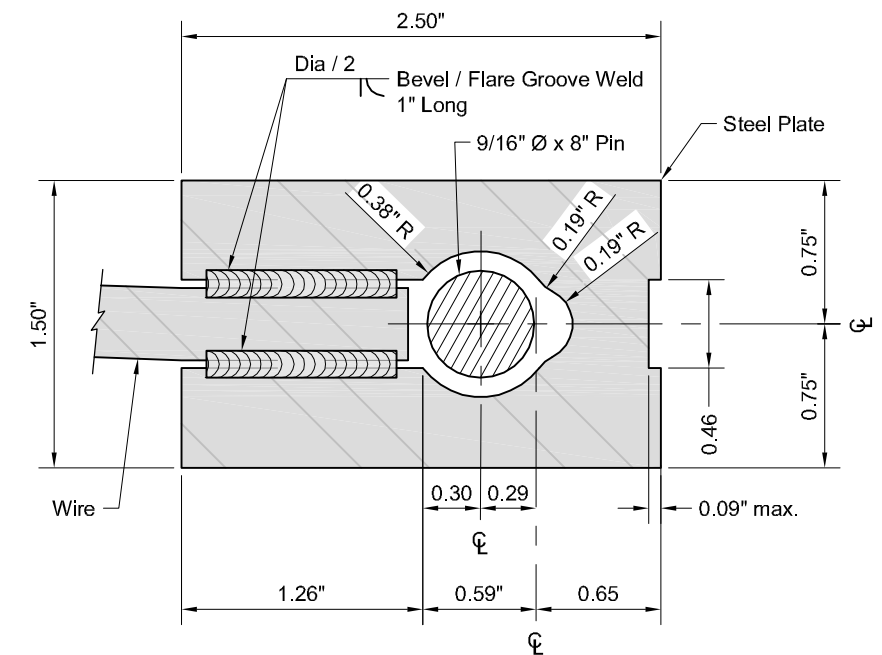
**End View**

Typical Wire Code				
	A	B	C	D
	W7.5	W11	W14	W17
S	6"	12"	18"	24"
DIA	0.309"	0.375"	0.422"	0.465"

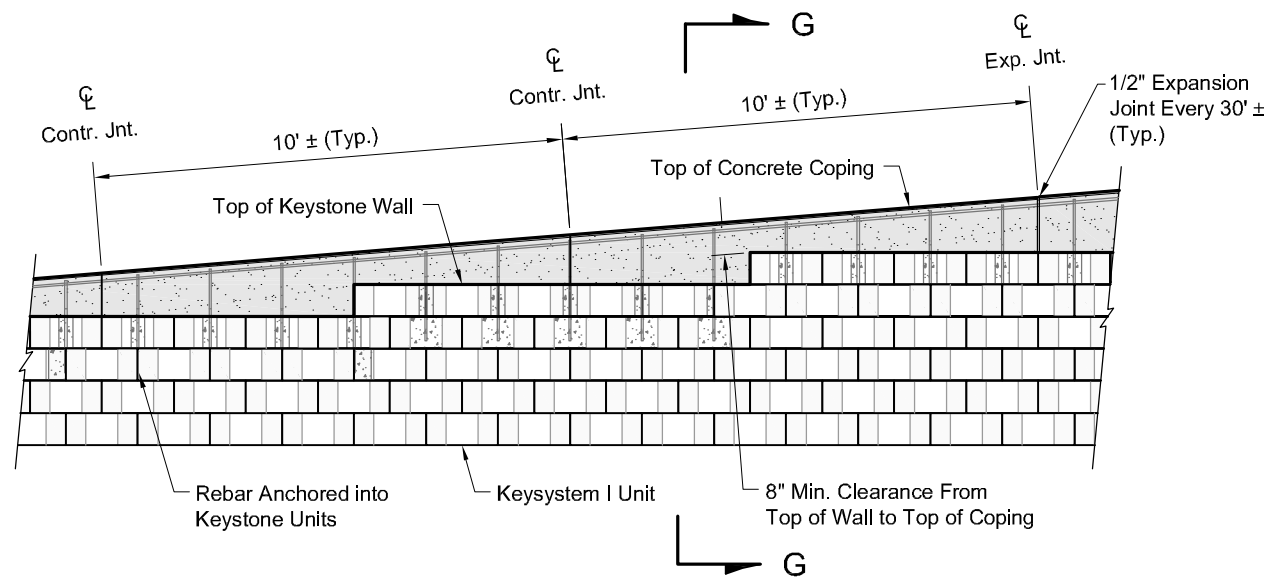
Note: Wire sizes and spacings vary for different design criteria.



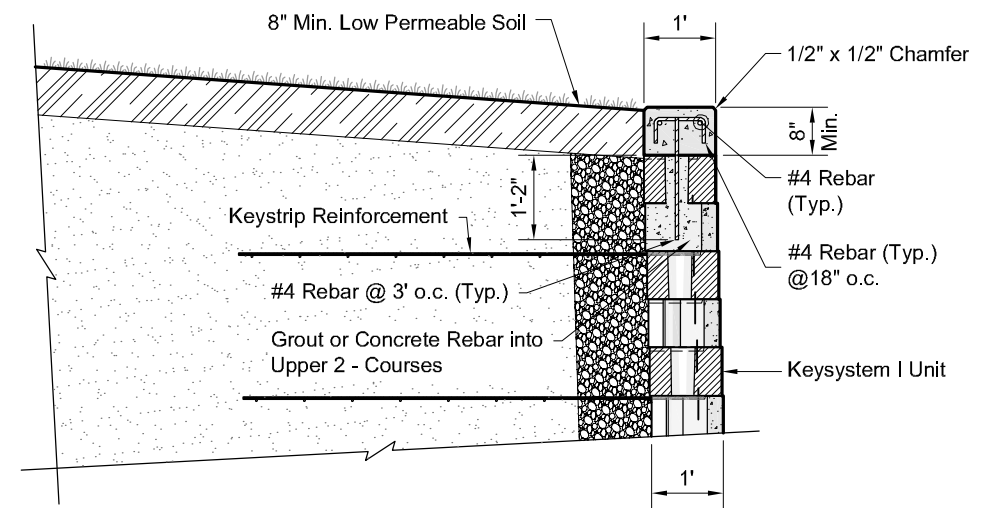
**Top View - Keystrip**



**Detail "C"**



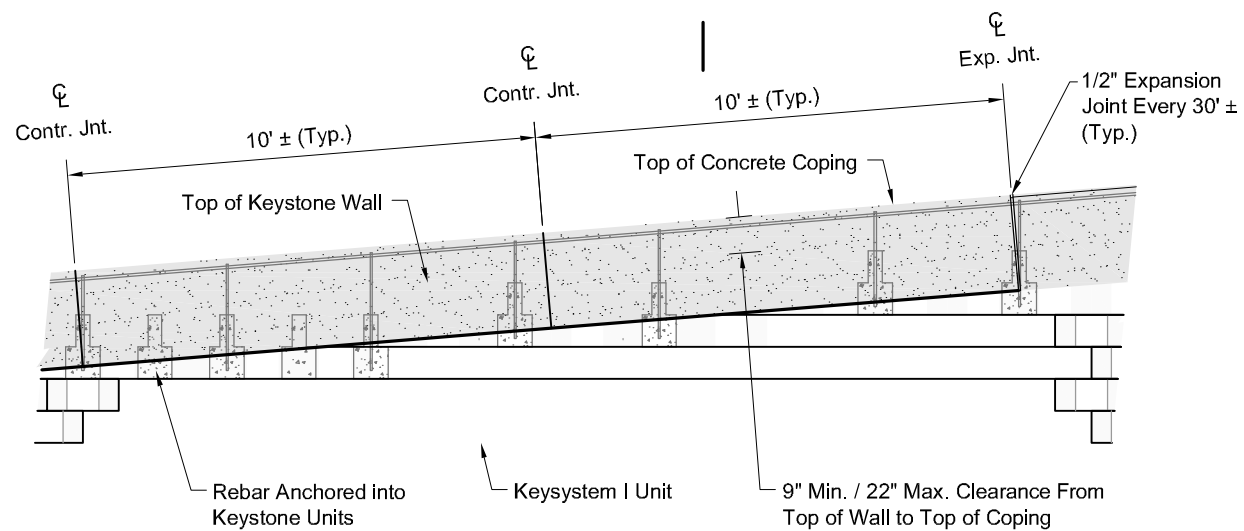
Partial C.I.P Top Concrete Coping Elevation



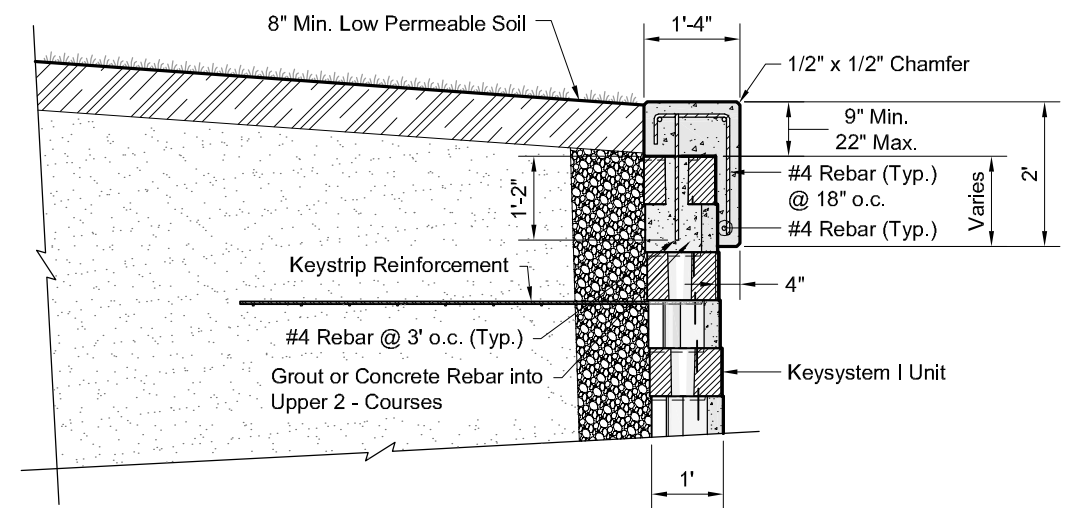
**Note:**

1. Maintain 2" minimum cover on all rebar.
2. Full expansion joints shall be placed every 3rd joint and at all wall radius and bend points.

**Section G - G**  
C.I.P. Top Concrete Coping



Partial C.I.P Concrete Coping Elevation



**Note:**

1. Maintain 2" minimum cover on all rebar.
2. Full expansion joints shall be placed every 3rd joint and at all wall radius and bend points.
3. Insure that all top of wall steps are completely covered by overhang of concrete coping (2" min.).

**Section F - F**  
C.I.P. Concrete Coping

Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.



4444 W 78th Street  
Minneapolis, MN 55435  
952-897-1040

Designed By:

RKM

Checked By:

CDM

Scale:

No Scale

Title:

Keysystem I C.I.P. Coping Details

Project:

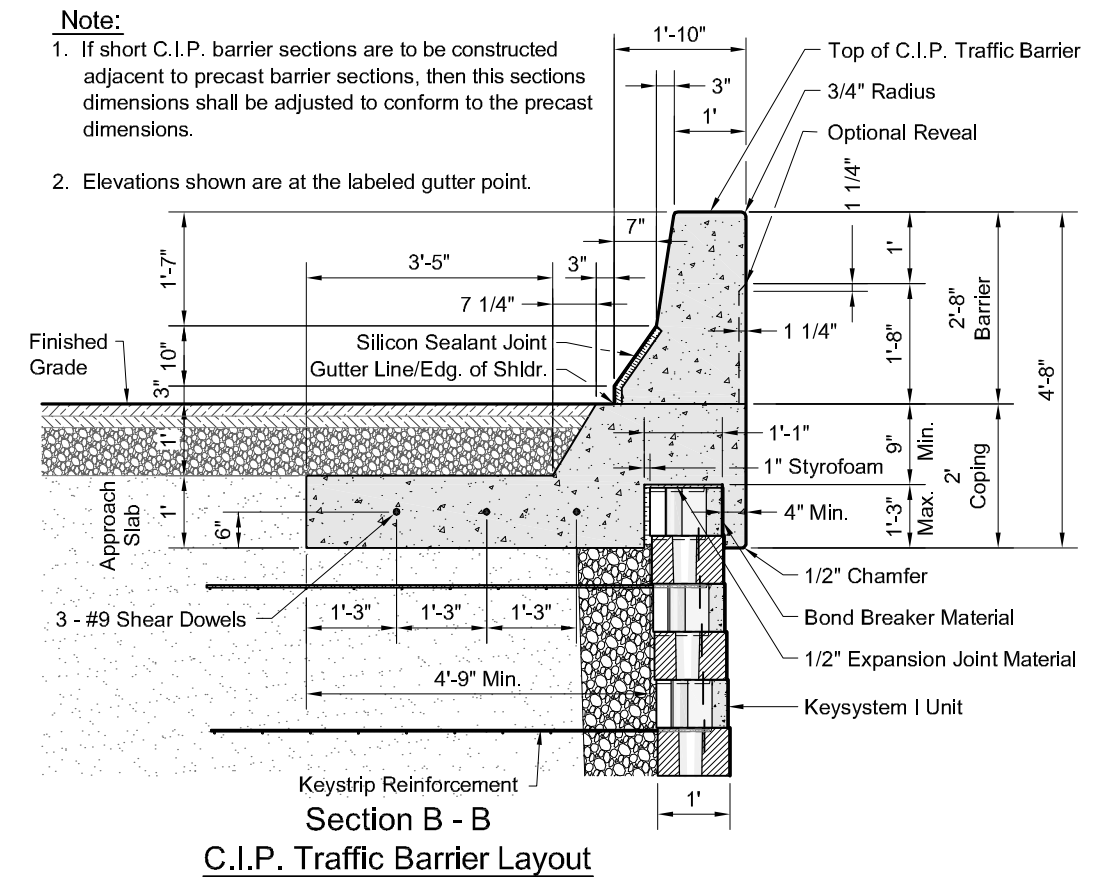
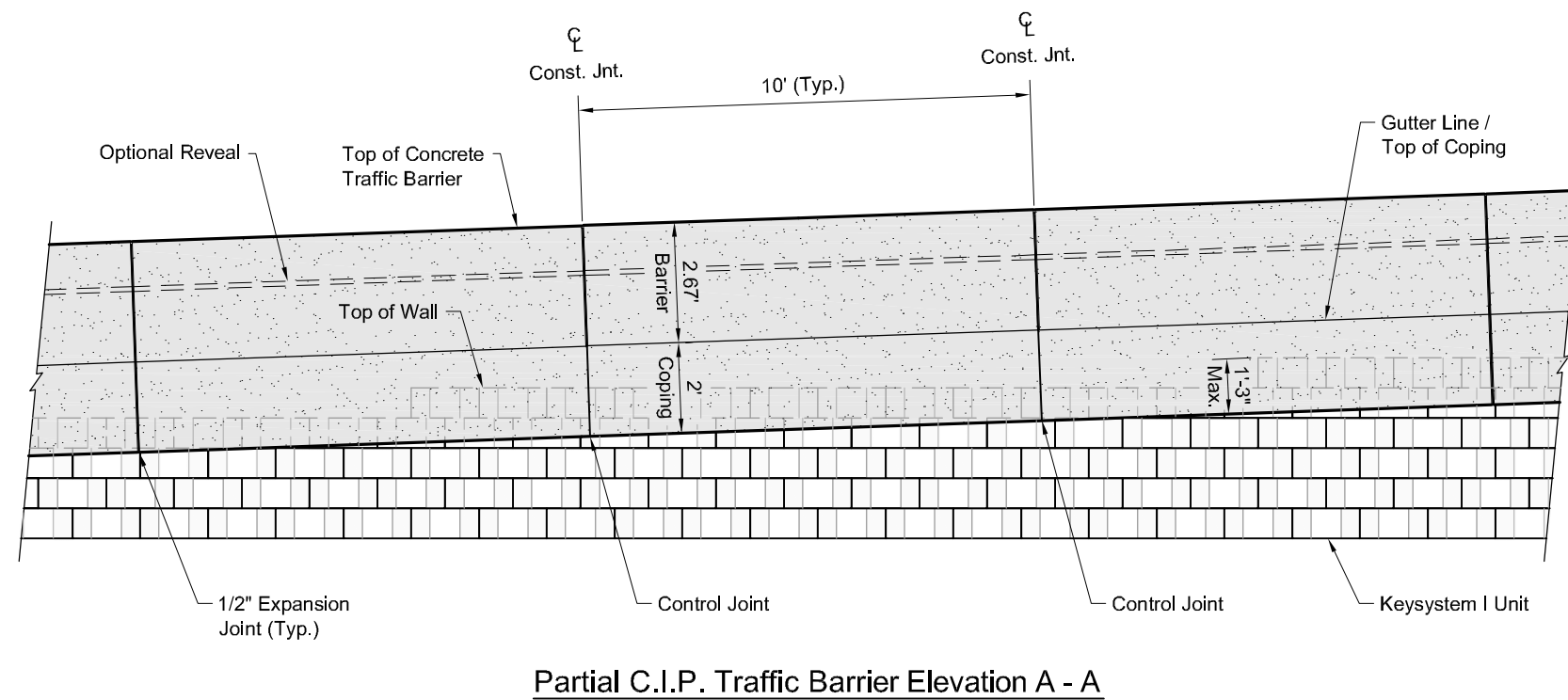
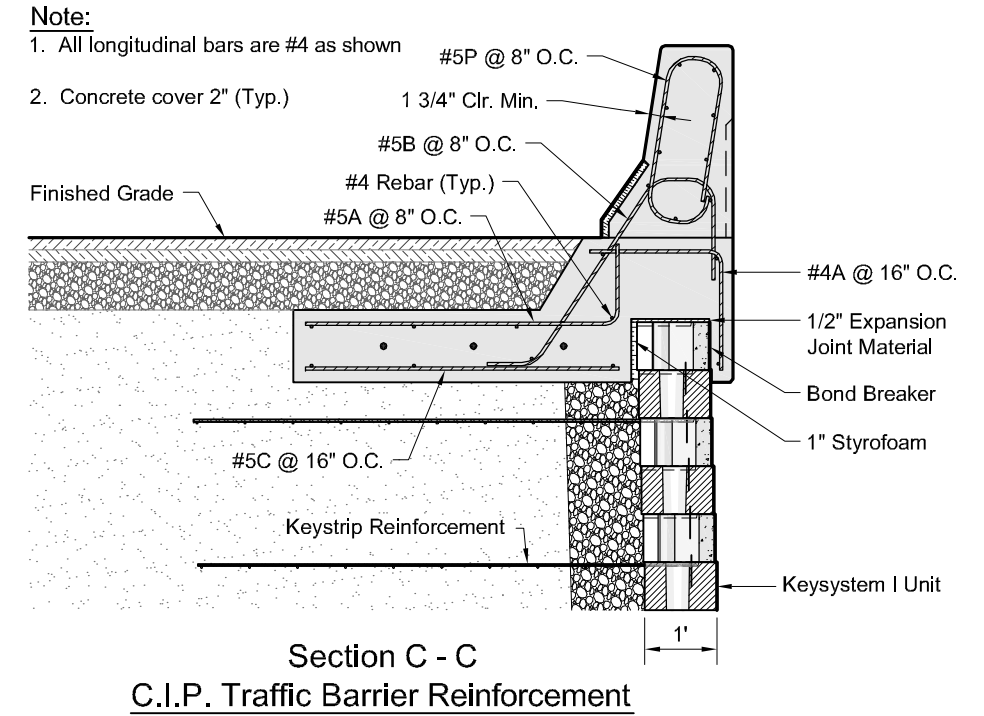
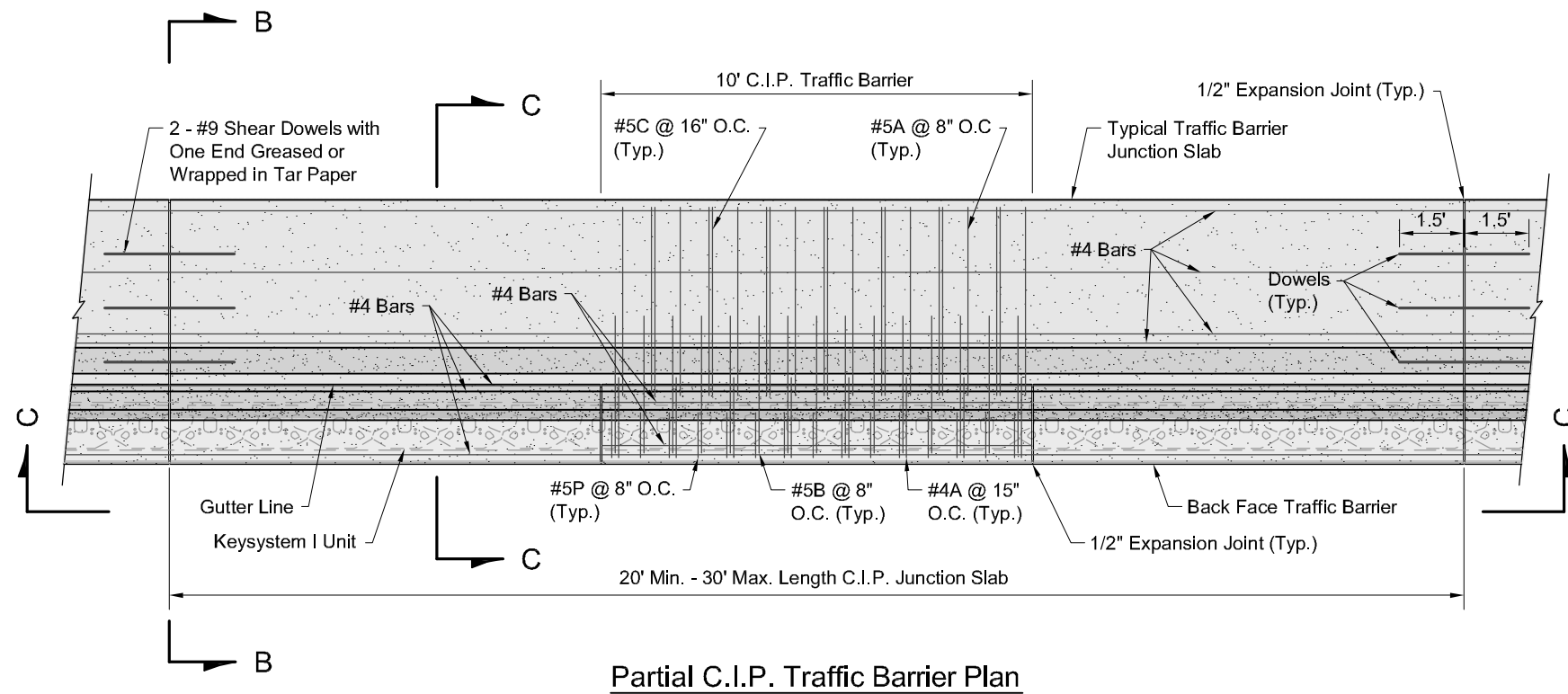
ADOT LRFD Submittal  
Keysystem Details

Date:

05/2010

Drawing No:

4



Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.



4444 W 78th Street  
Minneapolis, MN 55435  
952-897-1040

Designed By:  
RKM

Checked By:  
CDM

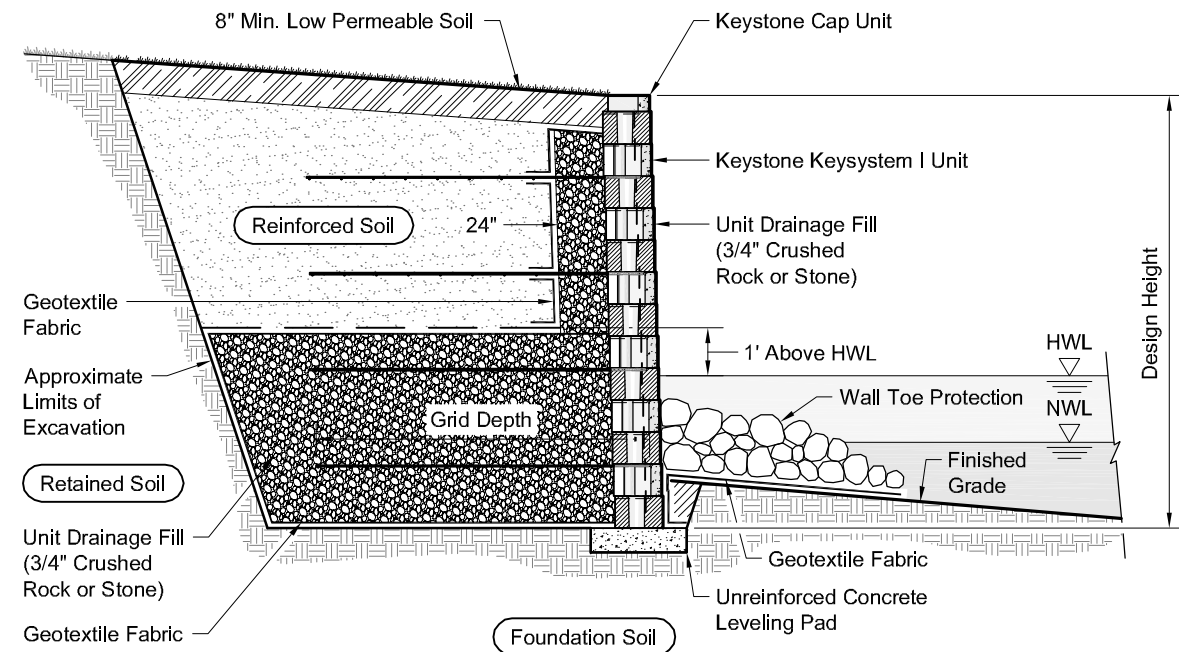
Scale:  
No Scale

Title:  
**Keystream I C.I.P. Traffic Barrier Details**

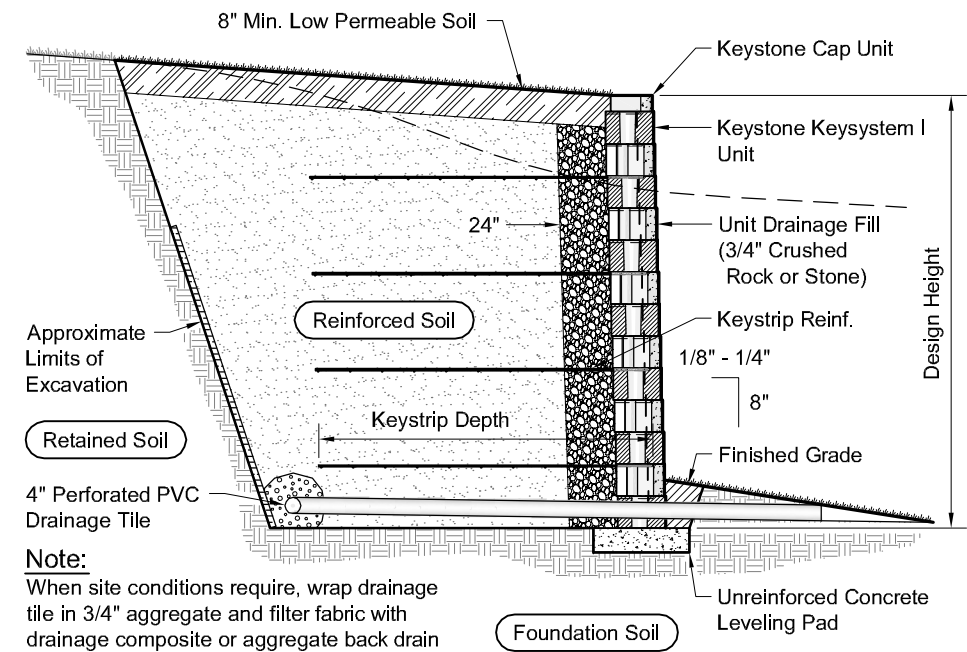
Project:  
**ADOT LRFD Submittal  
Keystream Details**

Date:  
05/2010

Drawing No:  
5



**Typical Reinforced Water Wall Section**  
Keystone I Unit - Near Vertical Setback

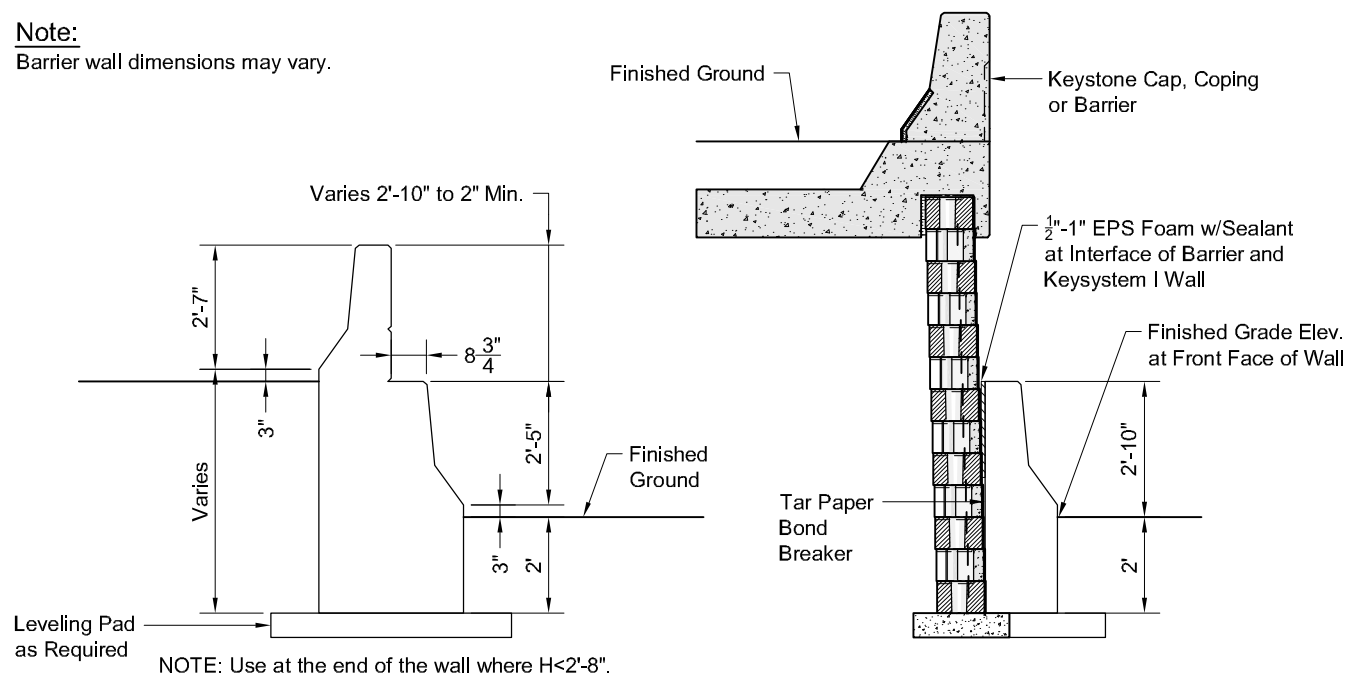


**Note:**

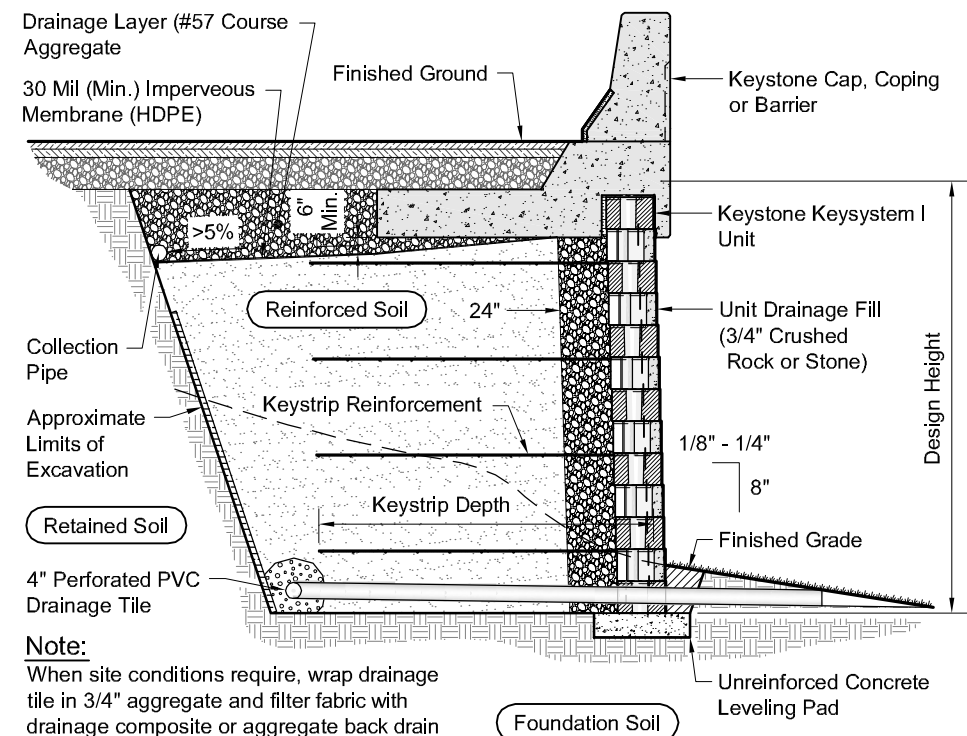
When site conditions require, wrap drainage tile in 3/4 inch aggregate and filter fabric with drainage composite or aggregate back drain system, as directed by geotechnical engineer.

**Typical Reinforced Wall Cut Section**  
Keystone I Unit - Near Vertical Setback

**Note:**  
Barrier wall dimensions may vary.



**MSE Barrier, Moment Slab and Concrete Barrier Wall Details**  
Keystone I Unit - Near Vertical Setback



**Note:**

When site conditions require, wrap drainage tile in 3/4 inch aggregate and filter fabric with drainage composite or aggregate back drain system, as directed by geotechnical engineer.

**Typical Reinforced Wall Fill Section**  
Keystone I Unit - Near Vertical Setback

Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.



4444 W 78th Street  
Minneapolis, MN 55435  
952-897-1040

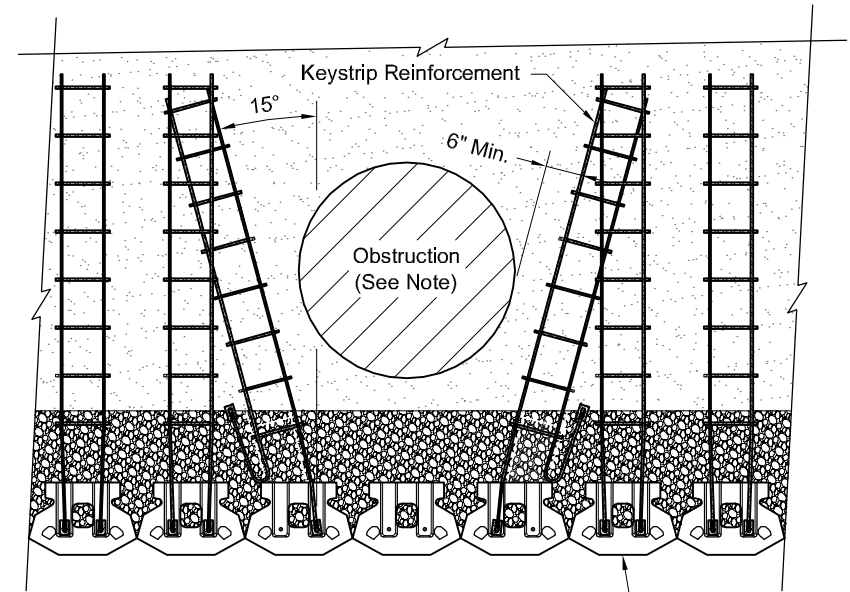
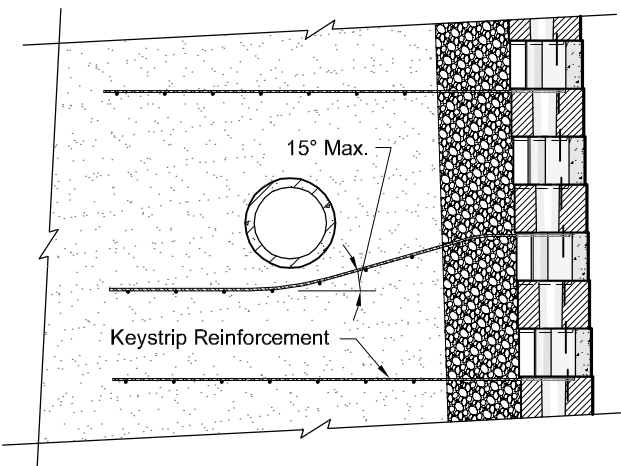
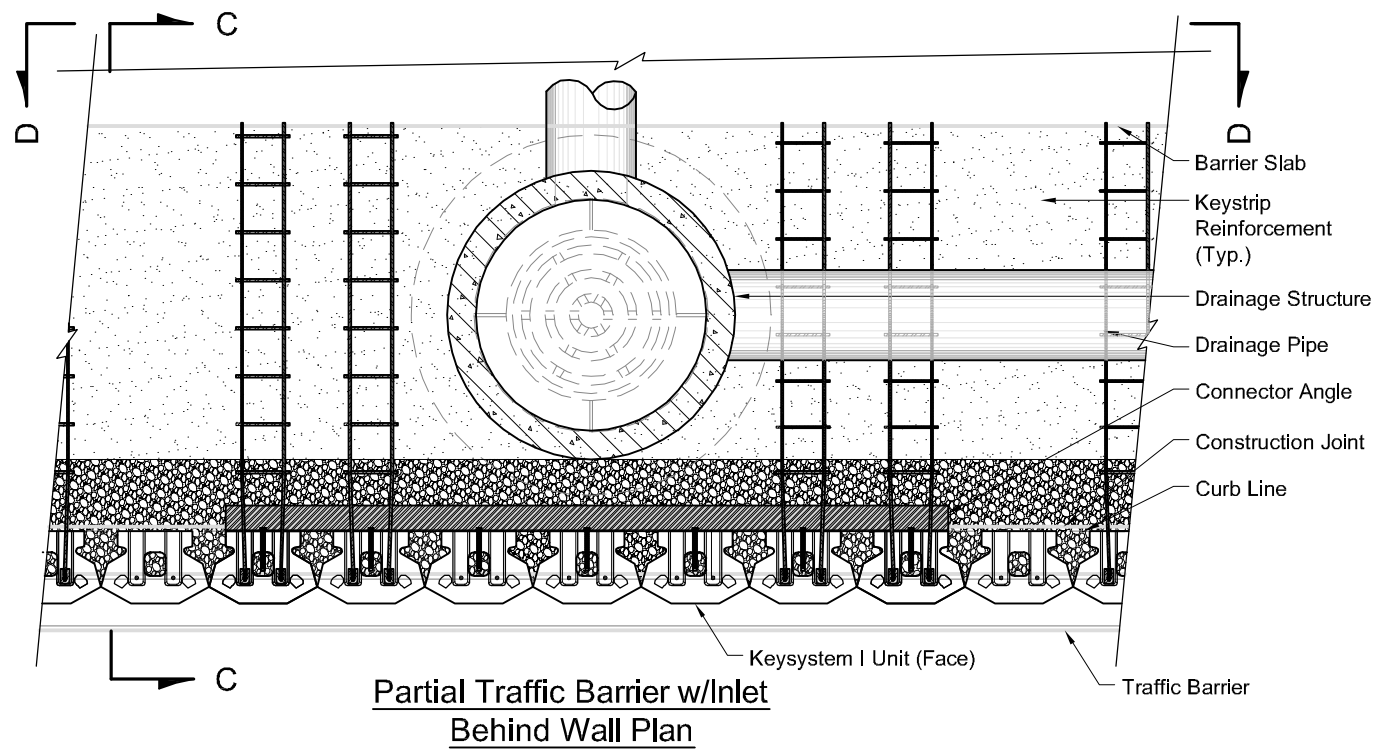
Designed By:  
RKM  
Checked By:  
CDM  
Scale:  
No Scale

Title:  
Project:

Keystone I Typical Sections Details

ADOT LRFD Submittal  
Keystone Details

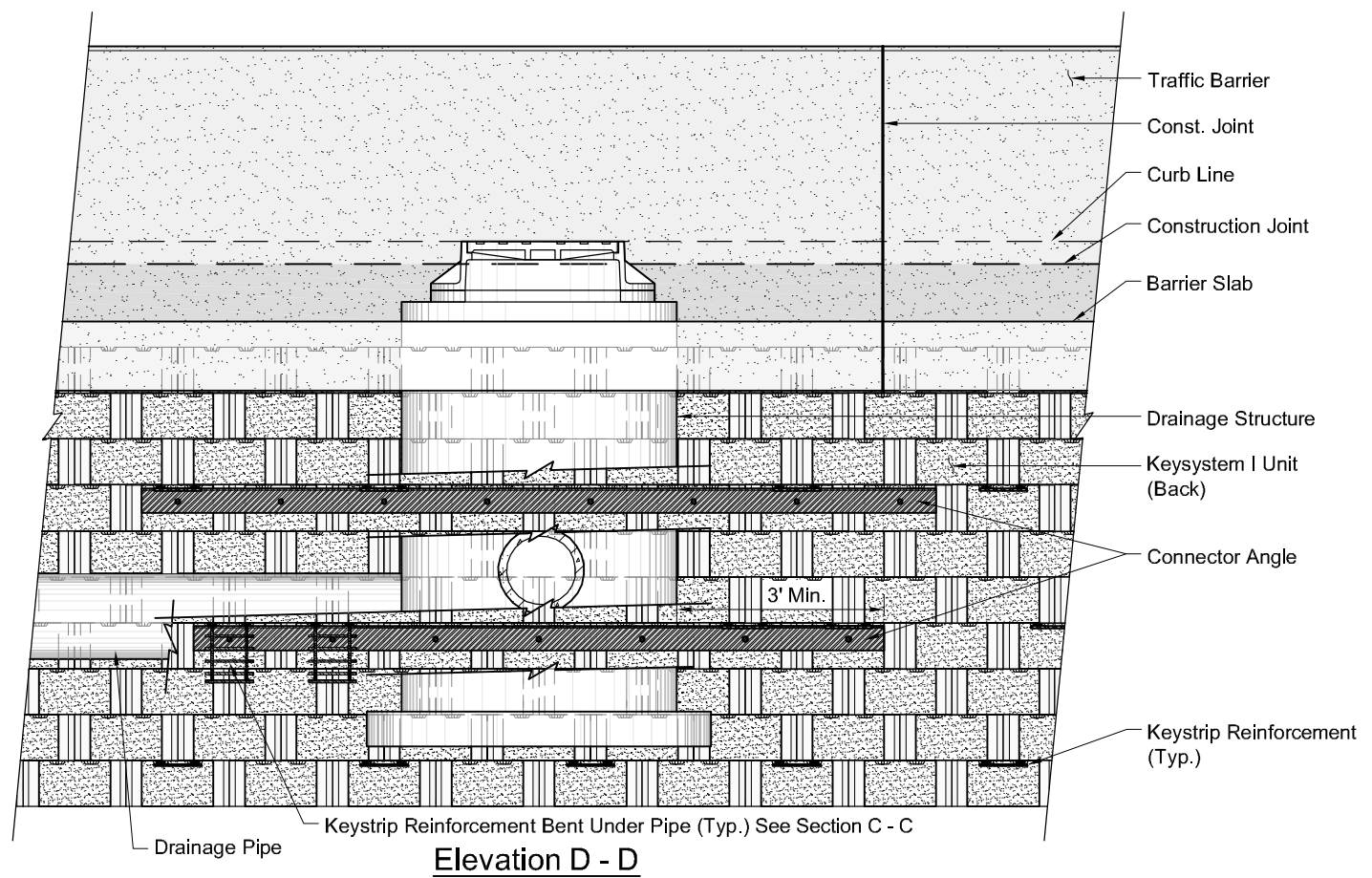
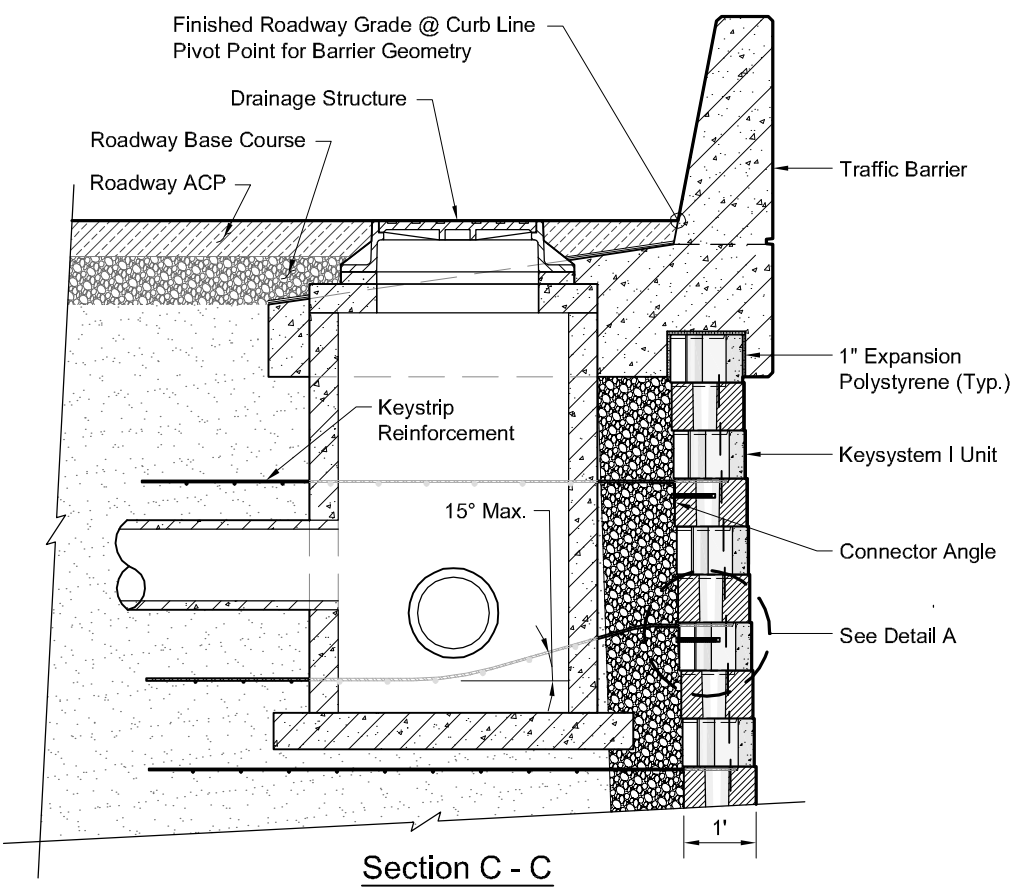
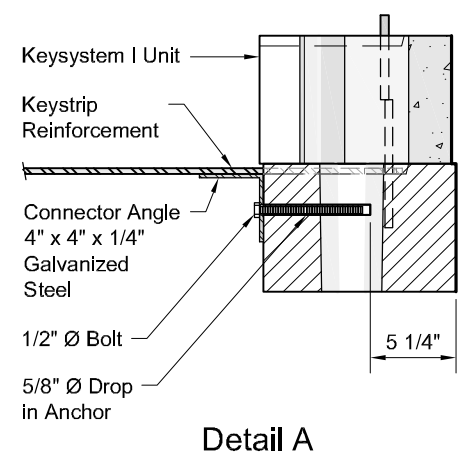
Date:  
05/2010  
Drawing No:  
6



**Note:**

- The Keystrips are to be field cut and welded as required. All cut and welded surfaces are to be coated with a cold tar epoxy or zinc rich paint.
- The size of the tube is limited by the minimum clearance and strip inclination limits shown.

**Keystrip Skew Details**



Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.



4444 W 78th Street  
Minneapolis, MN 55435  
952-897-1040

Designed By:  
RKM

Checked By:  
CDM

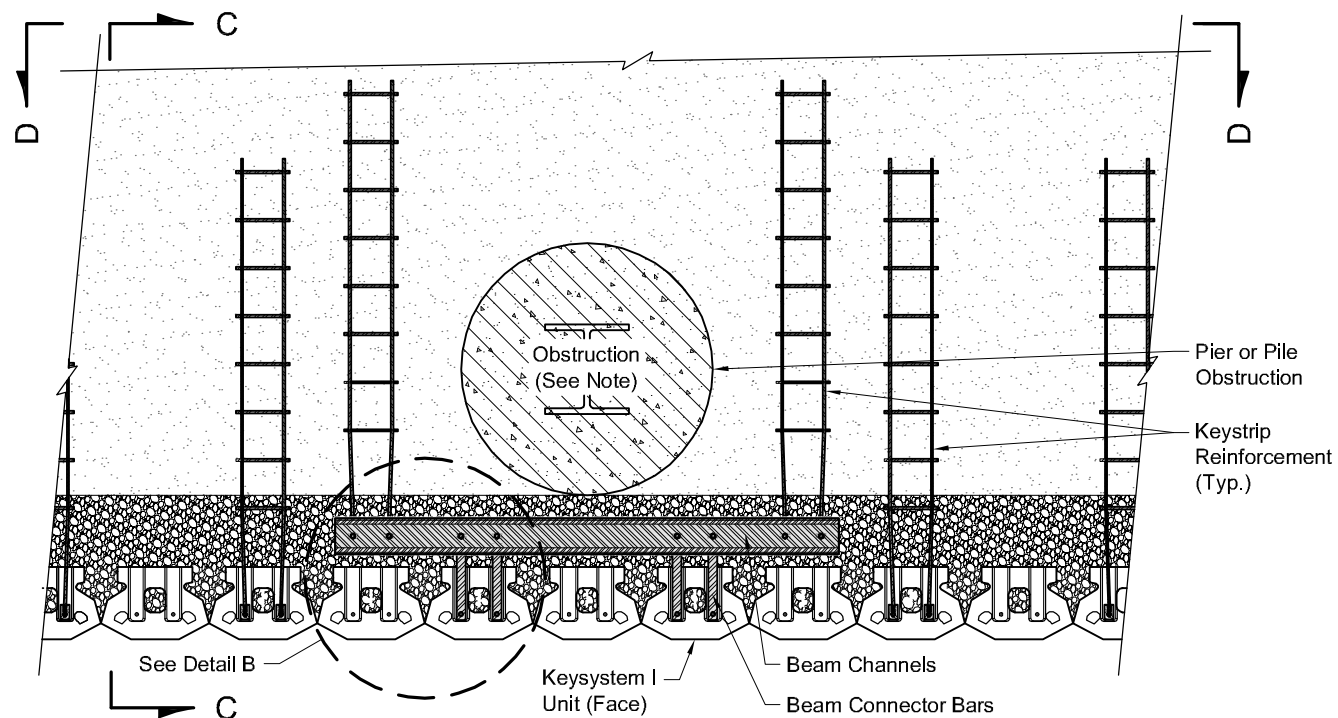
Scale:  
No Scale

Title:  
**Keystrip I Inlet Obstruction Details**

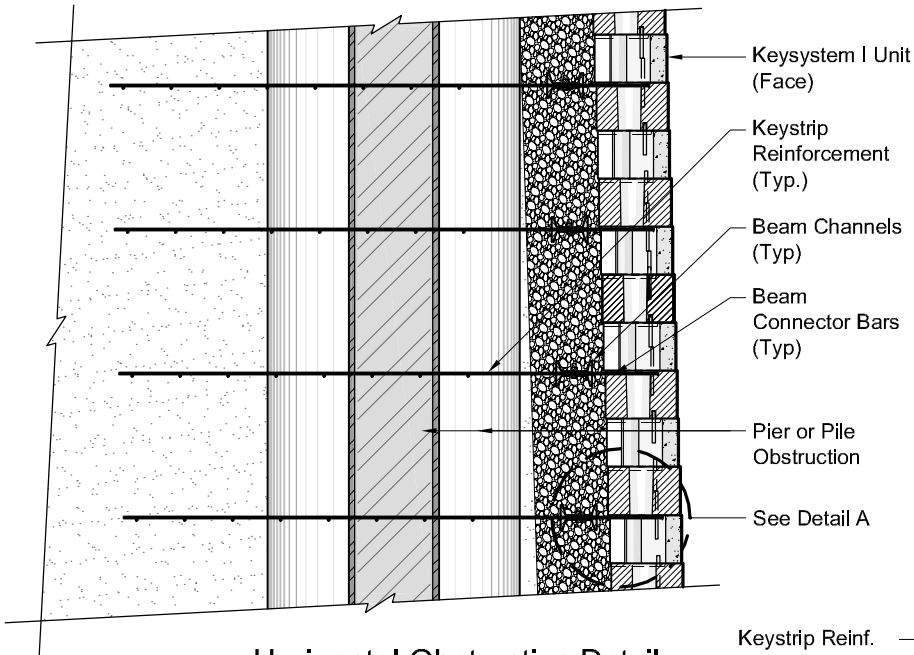
Project:  
**ADOT LRFD Submittal  
Keystrip Details**

Date:  
05/2010

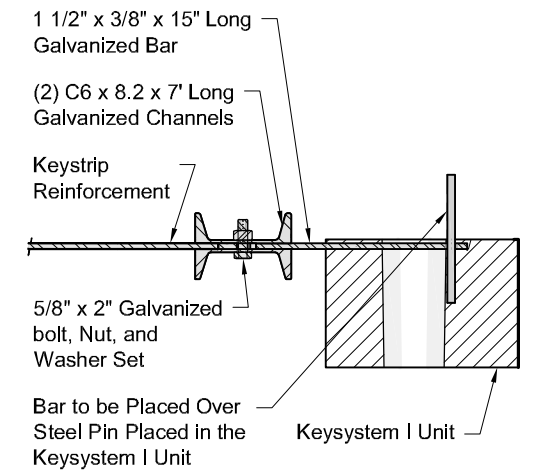
Drawing No:  
7



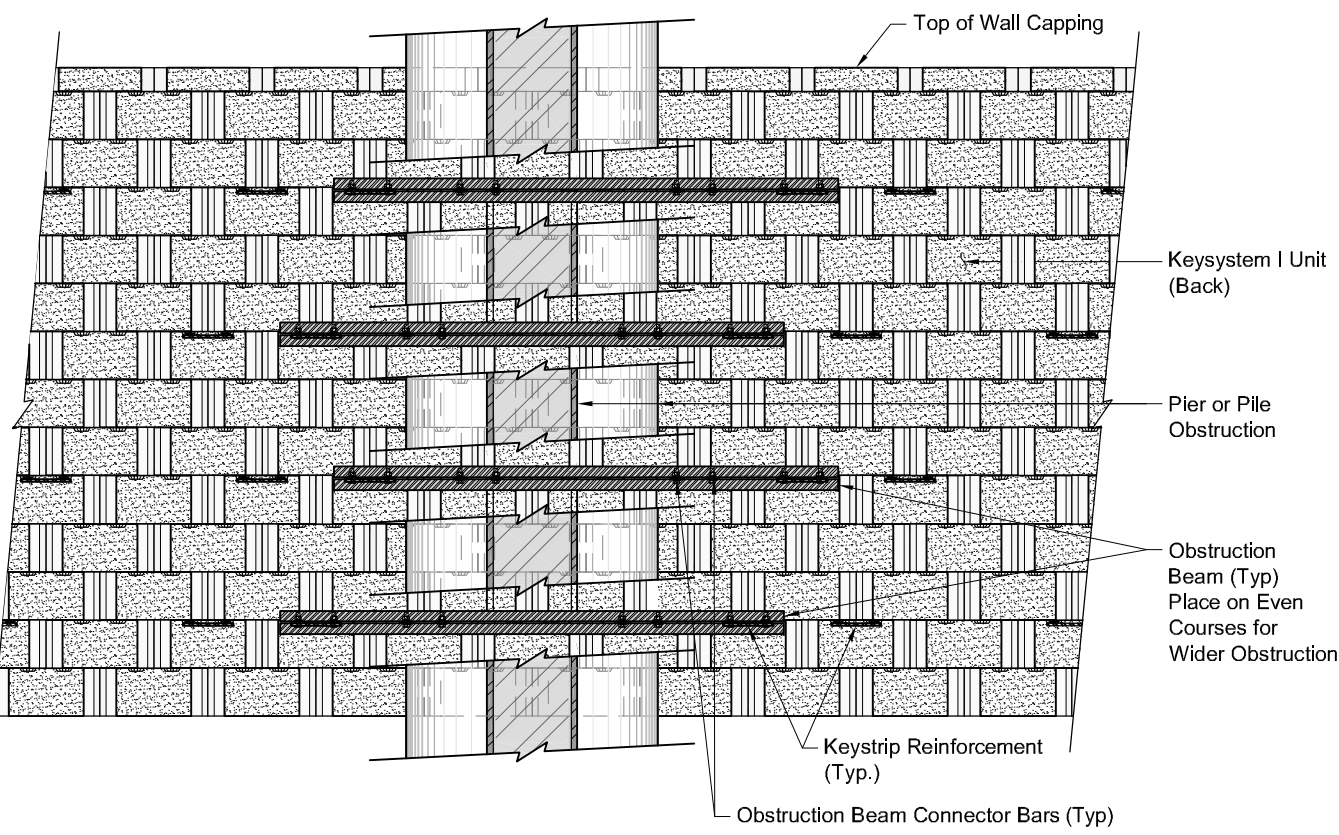
**Vertical Pier or Pile Obstruction Behind Wall Plan Detail**



**Horizontal Obstruction Detail**



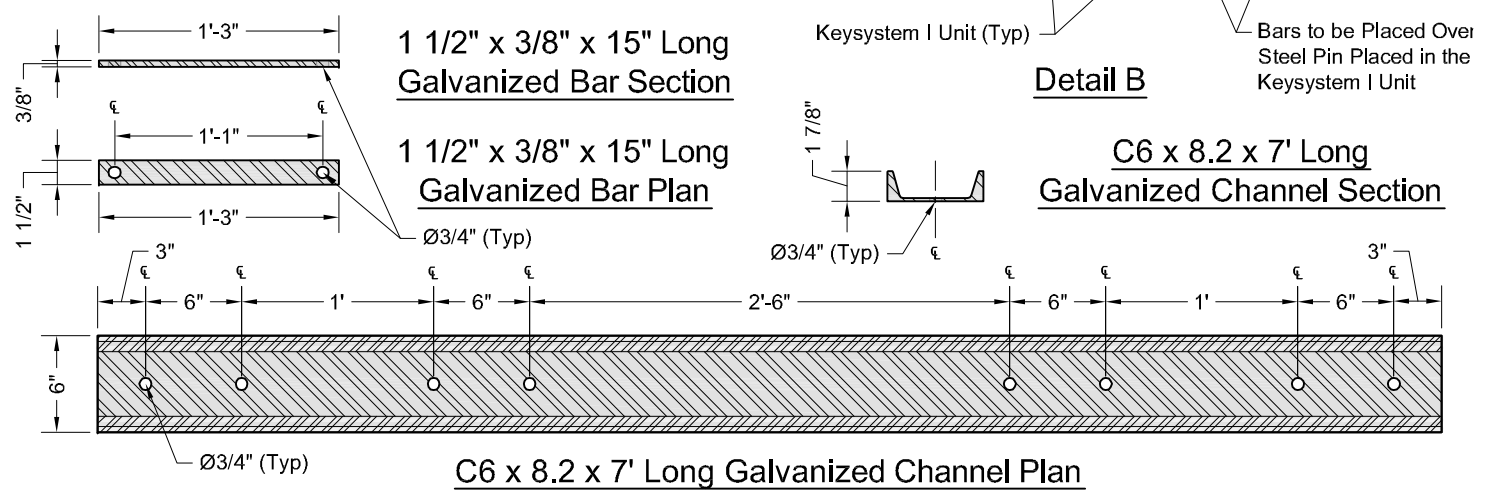
**Detail A**



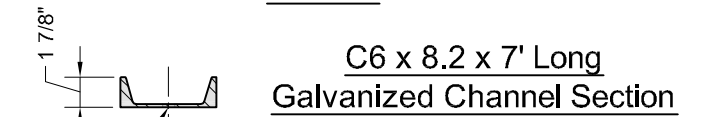
**Elevation D - D**

- Layout Procedure Note:**
1. Install beam centered ± on pier or pile obstruction. Connect to blocks that fit best.
  2. Install Keystrips on each end of the beam.
  3. Install two Keystrips between frames as shown unless there is only space for one (1) Keystrip based on beam layout.

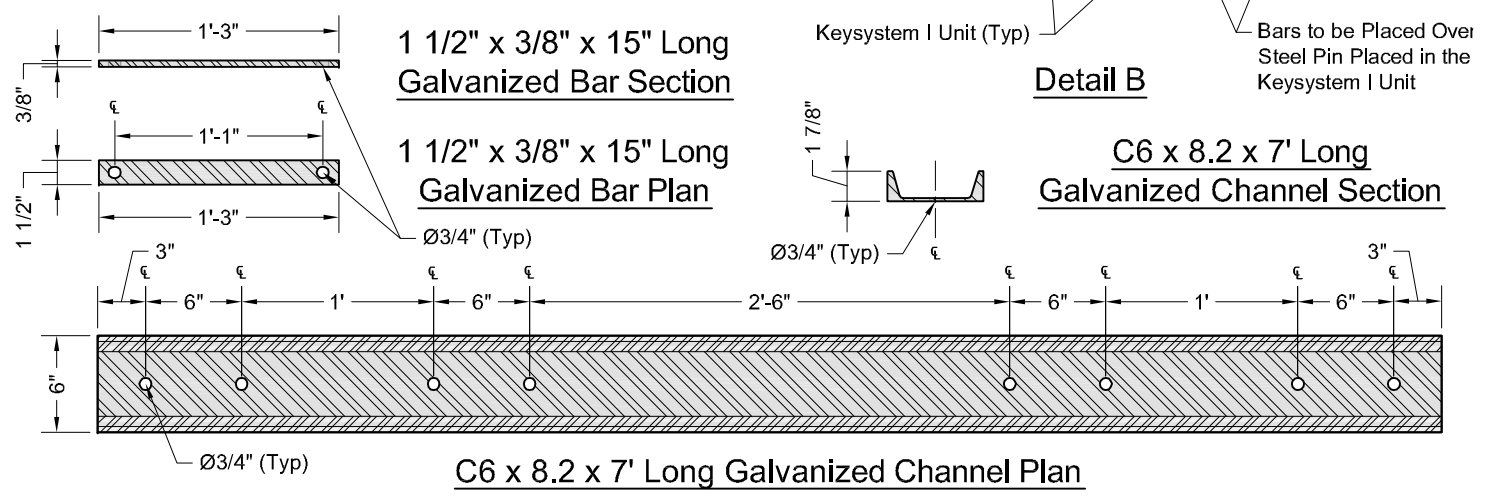
- Steel Note:**
1. Channels and bars shall conform to ASTM A36 steel or better.
  2. Bolts shall conform to ASTM A307 or better.
  3. Galvanization shall conform to ASTM A123.



**Detail B**



**C6 x 8.2 x 7' Long Galvanized Channel Section**



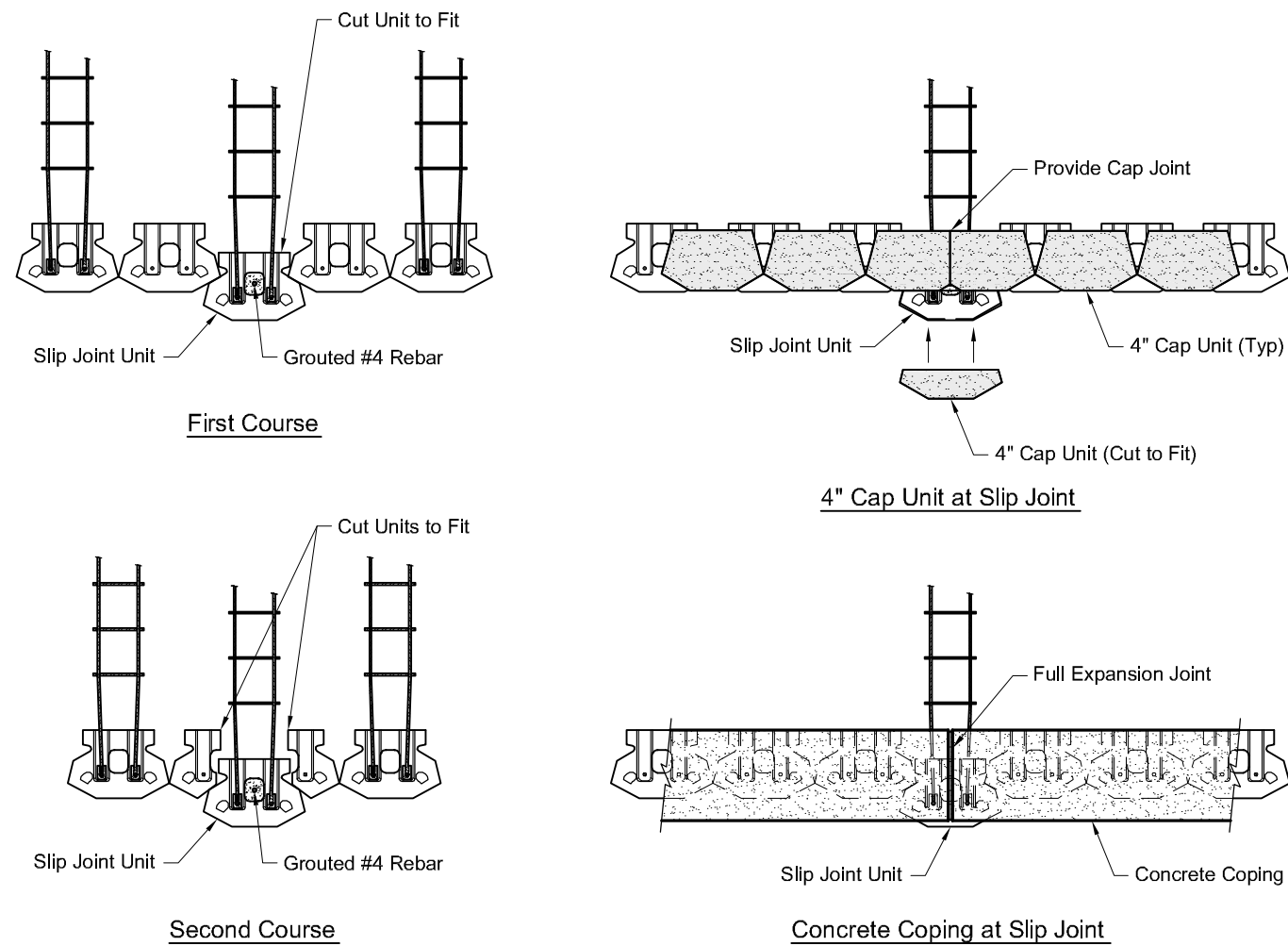
**C6 x 8.2 x 7' Long Galvanized Channel Plan**





**Slip Joint Notes:**

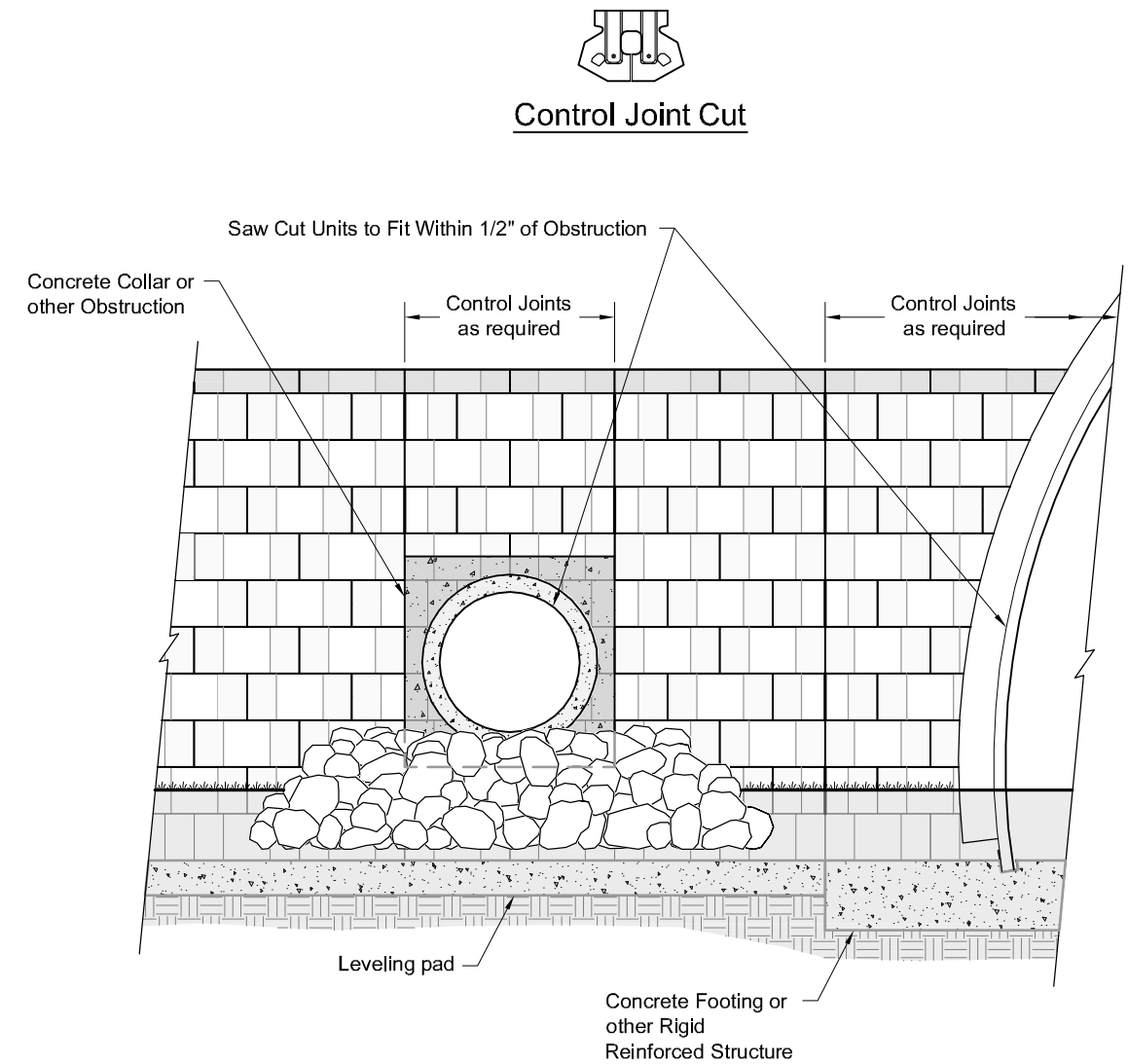
1. The core of the slip joint unit is to have a grouted #4 rebar extending from keystone level to keystone level (24" nominal height).
2. Drill out holes in the bottom of each slip joint unit to allow the steel or fiberglass pins to protrude into the units above.
3. Cut the tails off the slip joint unit to accommodate adjoining units as required.
4. Cut adjoining units to fit as required (see second course).
5. Cut 4" cap unit to cover exposed slip joint unit. Use kapseal adhesive to secure.



**Typical Slip Joint Details**

**Control Joint Notes:**

1. Vertical settlement control joints to be located at transition from the footing to the leveling pad and at the outside edges of obstructions that go through wall face.
2. Make control joint cuts at centerline of block face and cut through to center core of the unit.



**Typical Cut Joint Details**

Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.

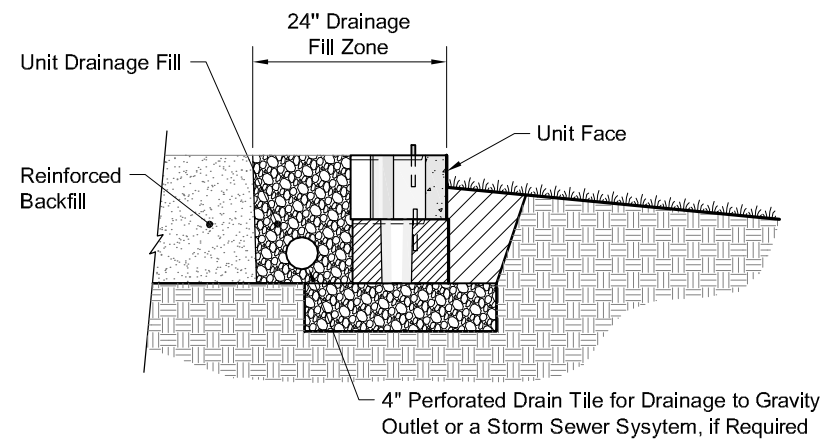


4444 W 78th Street  
Minneapolis, MN 55435  
952-897-1040

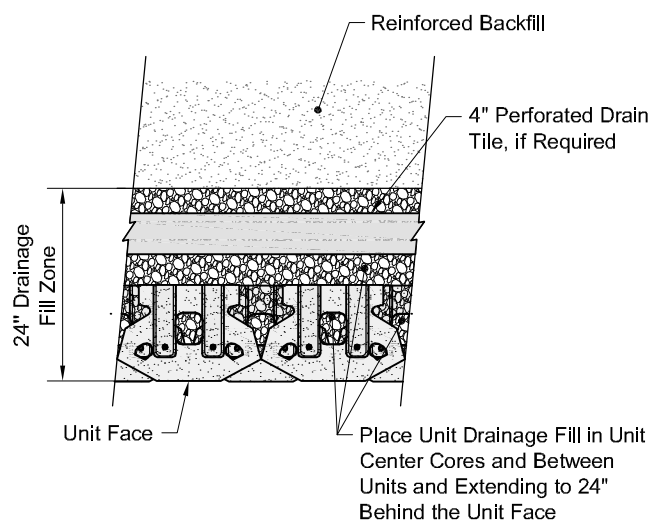
Designed By:  
RKM  
Checked By:  
CDM  
Scale:  
No Scale

Title:  
**Keystone I Slip Joint / Cut Joint Details**  
Project:  
**ADOT LRFD Submittal  
Keystone Details**

Date:  
05/2010  
Drawing No:  
9



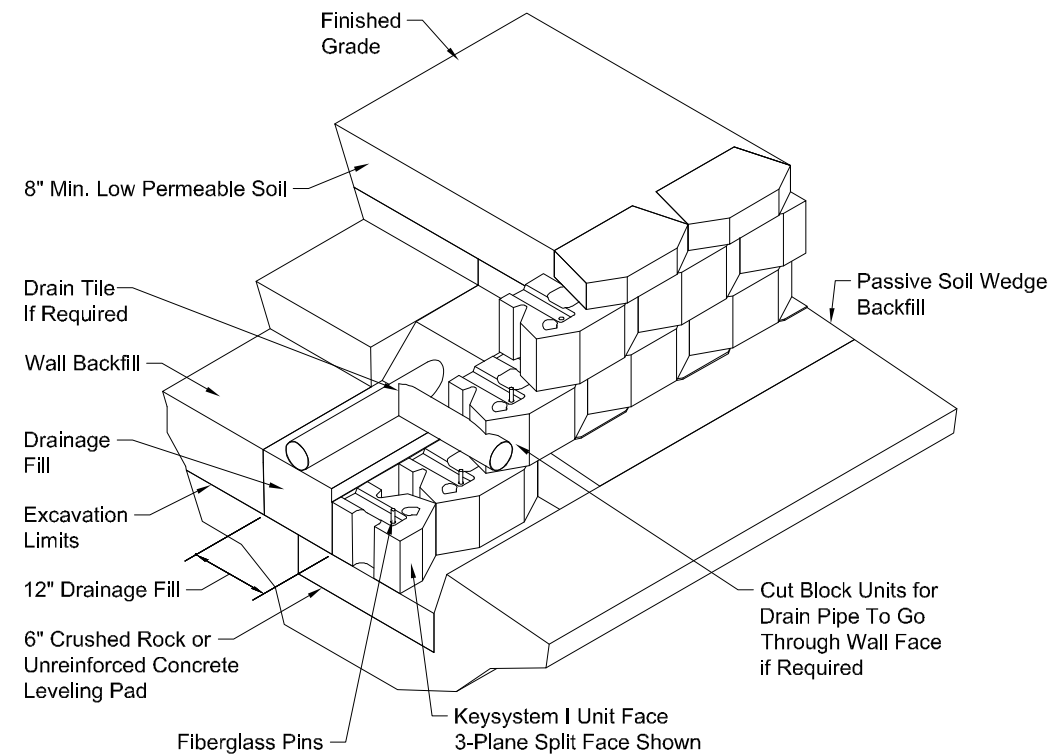
Drain / Unit Drainage Fill Section



Drain / Unit Drainage Fill Plan

**Note:**

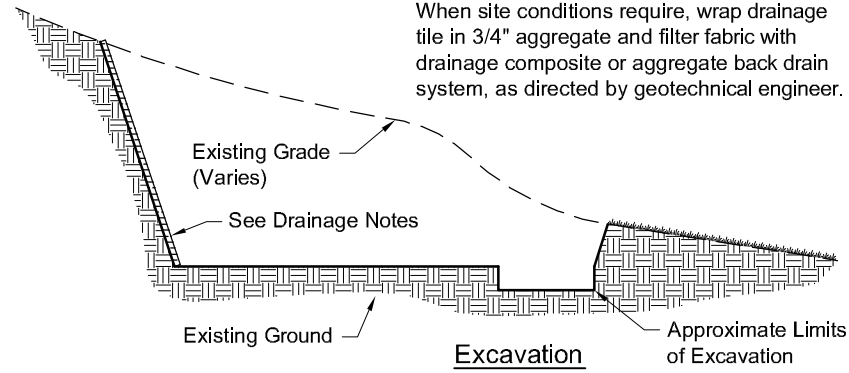
Drainage tile is not required directly behind the wall units for conventional wall construction where retained soils are not a source of groundwater such as fill wall construction or cut walls into relatively dry banks. When required, the size, location, and type of specific drainage materials should be completed as directed by the onsite geotechnical engineer.



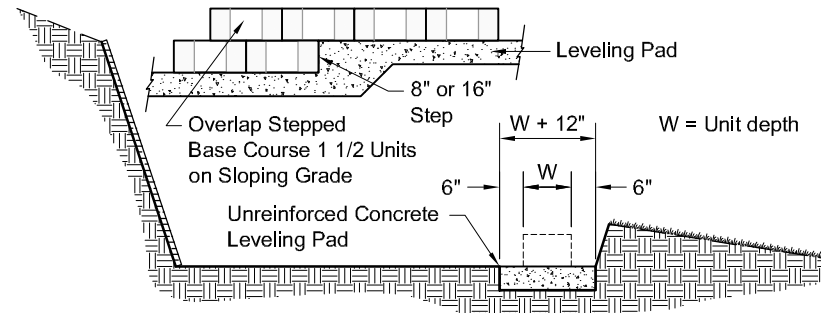
Keysystem I Unit / Wall System Isometric Cut Section View



**Drainage Notes:**  
When site conditions require, wrap drainage tile in 3/4" aggregate and filter fabric with drainage composite or aggregate back drain system, as directed by geotechnical engineer.

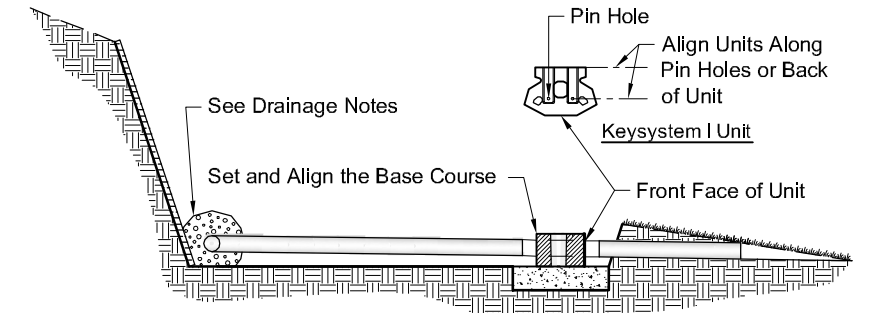


**Assembly Section Step 1**



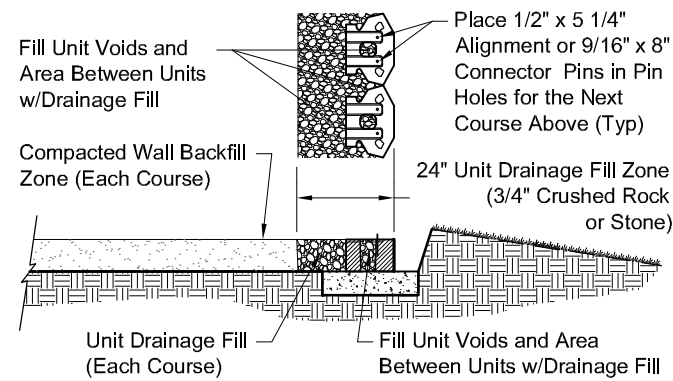
**Place and Compact Leveling Pad / Drainage**

**Assembly Section Step 2**



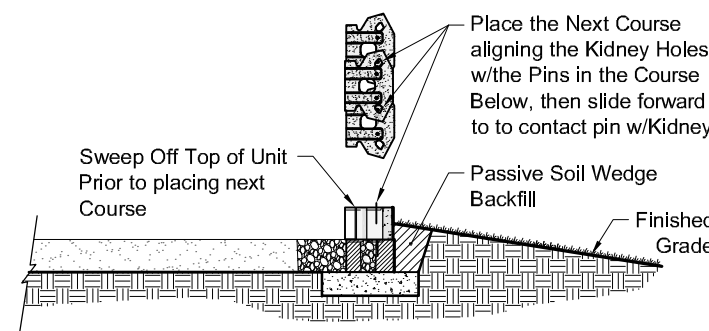
**Place and Align Base Course / Drainage**

**Assembly Section Step 3**



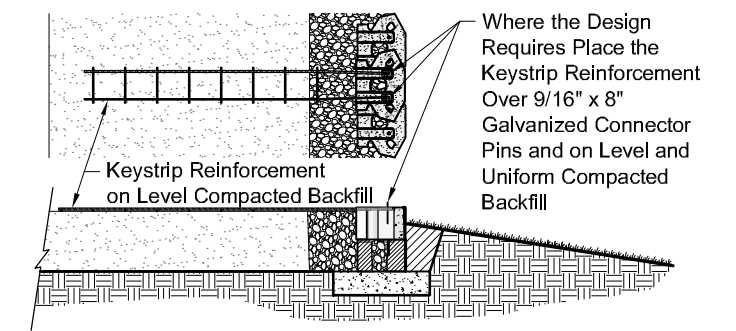
**Place Pins, Unit / Drainage Material, Compacted Backfill**

**Assembly Section Step 4**



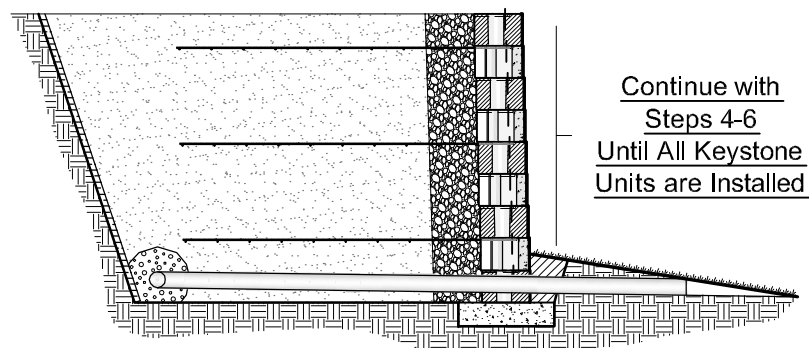
**Place Additional Courses**

**Assembly Section Step 5**

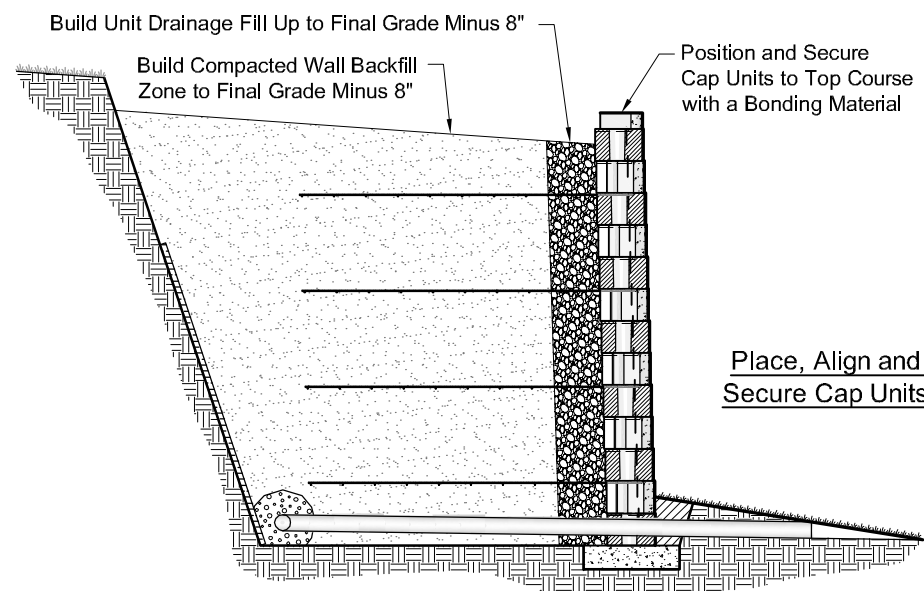


**Place Reinforcement, as Required**

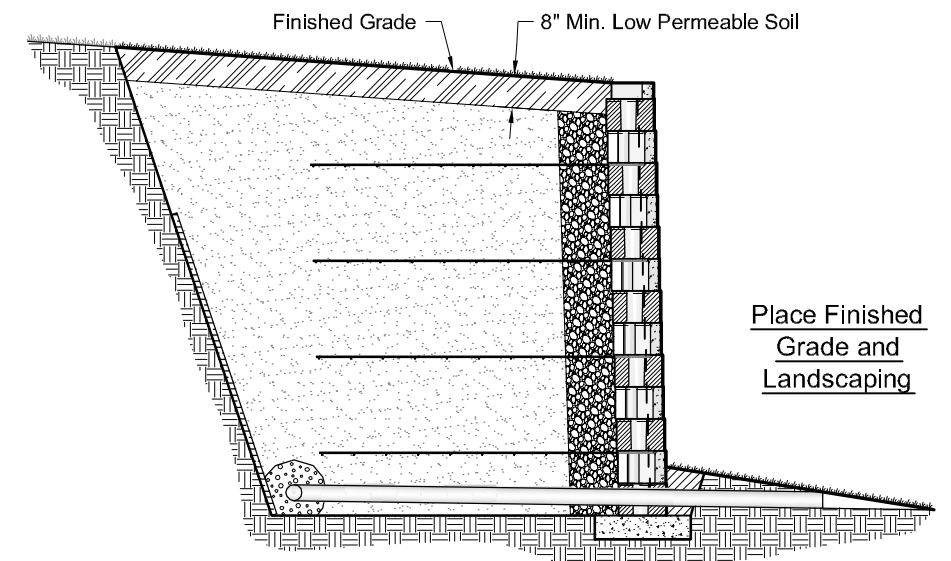
**Assembly Section Step 6**



**Assembly Section Step 7**



**Assembly Section Step 8**



**Assembly Section Step 9**

Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.



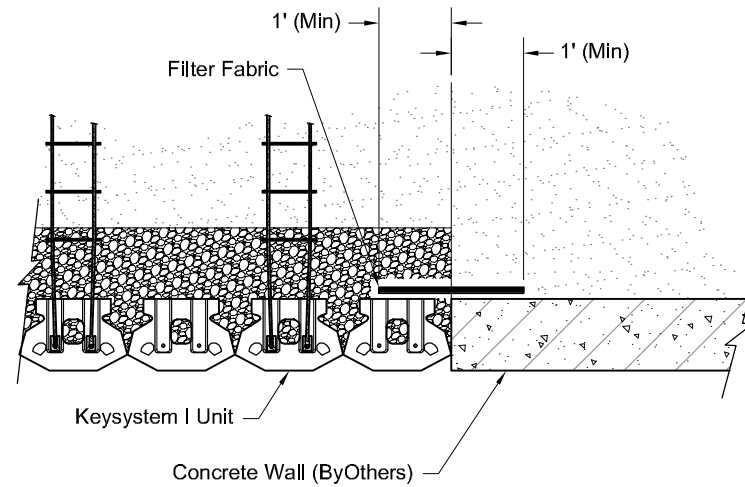
4444 W 78th Street  
Minneapolis, MN 55435  
952-897-1040

Designed By:  
RKM  
Checked By:  
CDM  
Scale:  
No Scale

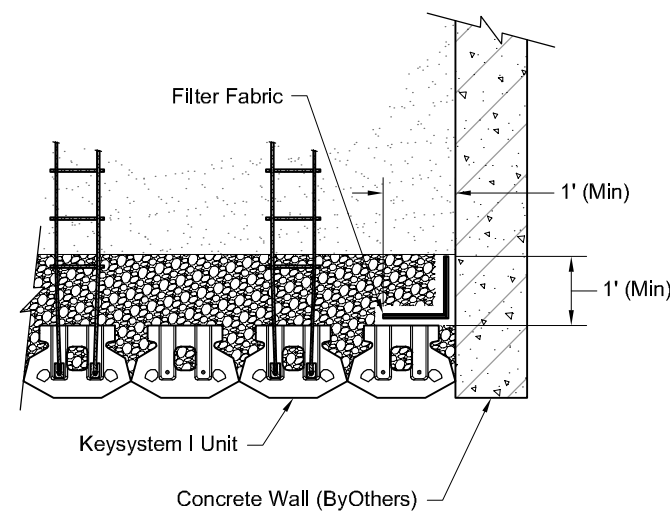
Title:  
Keystone I Wall Backfill Procedure Details  
Project:  
ADOT LRFD Submittal  
Keystone Details

Date:  
05/2010  
Drawing No:  
11

**Filter Fabric Notes:**  
 1. Attach filter fabric to Keysystem I units and Obstructions with construction adhesive.



**Parallel Connection Detail**



**Perpendicular Connection Detail**

Copyright 2010 Keystone Retaining Wall Systems

This document may contain proprietary information and shall not be duplicated in whole or in part, nor distributed to others without written consent of Keystone Retaining Wall Systems, Inc.

The suitability and/or manner of use of any details contained in this document is the sole responsibility of the user. Final project specific designs shall be prepared by a licensed professional engineer.



4444 W 78th Street  
 Minneapolis, MN 55435  
 952-897-1040

Designed By:  
RKM  
 Checked By:  
CDM  
 Scale:  
No Scale

Title:  
**Keysystem I Wall Structure Connection Appurtenances Details**  
 Project:  
**ADOT LRFD Submittal  
 Keysystem Details**

Date:  
05/2010  
 Drawing No:  
12